

T E N D E R S C H E D U L E  
and  
DOCUMENT



**Tender Notice No: HY/ES/OPGPGPL /CIE/12,**  
dtd. 25/05/2012

For  
CIE jobs of Erection, Testing, Pre-Commissioning and  
Commissioning of 1X80MW STG at OPGPGPL, GUMMADIPOONDI,  
CHENNAI

EXTERNAL SERVICES DEPARTMENT  
BHARAT HEAVY ELECTRICALS LIMITED  
Ramachandrapuram - Hyderabad -502 032

Price Rs. 1,000/-

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# **BHARAT HEAVY ELECTRICALS LIMITED**

(A Govt. Of India Undertaking)

**Ramachandrapuram,Hyderabad-502032A.P**

O2 annexe

2<sup>nd</sup> floor

External services

Tender Specification No. HY/ES/OPGPGPL/CIE/12

Sealed tenders are invited by the undersigned on behalf of BHEL from experienced contractors for the work of Erection, testing, Pre-commissioning & commissioning of CIE jobs for

2x80 MW STG Sets at OPG Power Generation Pvt. Limited (OPG PGPL), Gummadipoondi.

Tender Documents, have to be downloaded from BHEL website [www.bhel.com](http://www.bhel.com) by the interested parties. Completed tenders along with separate demand drafts for Earnest Money Deposit of Rs 1,50,000.00 and tender document cost of Rs 1,000.00 (non-refundable) as per the Tender notice will be received at (to be dropped in Drop Box located in) Vendor Complex, BHEL, Hyderabad (Admin Building) latest by 11:00 hrs. on 08.06.2012 and opened on the same day at 14.30 hrs. in the presence of tenderers present at that time.

Additional General Manager

External Services

BHEL, Hyderabad

EF: HY/ES/OPG PGPL/CIE/12

**Important Note for all bidders:**

BHEL is supplying 2X80 MW STG Sets for OPG Power Generation Pvt Ltd, Gummadipoondi. For Erection and Commissioning jobs of both units CIE tender documents are made ready and put on BHEL web site. One set of tender documents viz. Tender Notice No. HY/ES/OPGPGPL/CIE/12 Tender Schedule and Document i.e. Technical specification & price bid prepared for this purpose are in two separate folders attached with this letter.

You may please down load these folders separately and submit most competitive quotation for executing the E & C jobs of these two units, along with two DDs mentioned below. All terms and conditions of the tender must be accepted without any deviation for consideration of the submitted tender. Hence please ensure that all pages of both the books i.e. technical and price bids are signed and stamped as acceptance. Technical Bid and two DDs must be sealed in one cover super-scribed with Tender Reference No. HY/ES/OPGPGPL/CIE/12 dtd: 25.05.12 -Technical Bid; Price Bid alone must be sealed in another cover super-scribed with Tender Reference No. HY/ES/OPGPGPL/CIE/12 dtd: 25.05.12-Price Bid. Both these bid covers must be put in another cover and submitted as single package to BHEL on or before the specified time i.e.11.00 Hrs on 8.06.2012, to be dropped in Drop Box located at Vendor Complex, BHEL Hyderabad(Admin Building). All these covers must be super-scribed with Tender Reference No. HY/ES/OPGPGPL/CIE/12 dtd: 25.05.12.

EMD for this tender is Rs.1,50,000 .Accordingly DD of Rs.1,50,000 /- for EMD and DD of Rs.1000 /- towards cost of the tender documents(non-refundable) may please be separately drawn on any nationalised bank payable to BHEL, Ramachandrapuram, Hyderabad, A.P. Tender documents submitted without these two DDs shall be rejected. EMD amount shall be adjusted against security deposit in case of successful tenderer and shall be refunded in case of unsuccessful tenderer after finalising the tender.

AGM/ES

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# BHARAT HEAVY ELECTRICALS LIMITED

Ramachandrapuram, Hyderabad-500032 (A. P.)

## TENDER SPECIFICATION FOR CONTENTS

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# GENERAL CONDITIONS OF THE CONTRACT

Spec. No.101

## **1.00 INSTRUCTIONS TO THE BIDDER**

- 1.01 The tender specification in original book duly furnishing all the details required under and other documents as required in the following passages, should be duly signed on each page and sent in a sealed cover super scribing, the nature of work as given in Tender Notice.
- 1.02 Tenders submitted by post should be sent by "Registered post, acknowledgement due and should be posted with due allowance for any postal delay. Tenders received after the due date and time of opening will not be considered on any account. Telegraph offers and offers received by E-Mails may not be considered.
- 1.03 Tenders shall be opened by Dy.Gen.Manager (External Services) or his authorised representative at his office at the time and date as specified in tender notice in the presence of such of those bidders or their authorised representatives who may be present.
- 1.04 Bidders are advised to visit site and ascertain the existing conditions with regard to material handling and transport of materials to the place of work before submitting the bids.
- 1.05 Bidders shall submit the bid in two separate sealed covers super scribing as "Technical Bid" and "Price Bid" Technical bids alone will be opened on due date and time and in the presence of the bidders who wish to be present.
- 1.06 The Bidders should closely pursue all the clauses indicated in the annexed specifications and the appendices before quoting. Should the Bidders have any about the meaning of any portion of the specification or find discrepancies or omissions in the drawings or any of the tender documents, he should at once address the authority inviting the tender for clarification before the submission of the tender.
- 1.07 Before tendering, the Bidders are advised to inspect the site of work and its environment and be well acquainted with the actual working and other prevalent conditions, position of material and labor, drawings and specifications, and other documents which form part of agreement to be entered into. No. claim will be entertained later on the ground of lack of knowledge.
- 1.08 Bidders advised to kindly note and to certify in the Technical Bids that no deviations are taken by them to our Tender Specification both General and Commercial Terms and Conditions. Bidders taking deviations to any of BHEL's Terms and Conditions will run the risk of being disqualified and their price Bids may be considered, nor opened.
- 1.09 Kindly note that BHEL reserves the full, un qualified and absolute right to reject any or all the Tenders or any part thereof, without assigning any reasons there for. Kindly note that BHEL will not take any responsibility for late receipt, or non-receipt of any of the bids or tenders.
- 1.10 BHEL also reserves its full, unqualified and absolute right to split the contract in more than one successful bidder in order to expedite the work and award the same to more than one bidder.

## **2.00 QUALIFICATION OF BIDDERS:**

- 2.01 Only those Bidders who have previous experience in the work of the nature, description and scope detailed in this specification shall quote for this work and such Bidders shall detail their experience particularly in the erection, testing and commissioning,



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- 2.02 Each Bidder shall also submit a declaration to the effect that the Bidder is an Engineering Construction or an Associate or Firm which has successfully carried out large works of this nature and has adequate organisation and experienced personnel to handle this type and magnitude of work.
- 2.03 Full information should also be given by the Bidder in respect of the following:
- 2.04 If an individual:
- 1) His full name, address and place of business
  - 2) His financial status
  - 3) His previous experience
- 2.05 In case of partnership firms.
- 1) The names of all the partners and their address
  - 2) The financial status of the firm and its partners
  - 3) Previous experience of the firm and its partners
- 2.06 In case of Companies:
- 1) Date and place of registration including date of commencement certificate. (In case of Public companies, certified copies of memorandum and articles of association are also to be furnished)
  - 2) Nature of business carried on by the Company and the provisions of its memorandum relating thereof.
  - 3) Names and particulars including addresses of the Directors.
  - 4) Their previous experience.
- 3.00 VALIDITY OF TENDER:**
- 3.01 The Bidder has to specify that the rates in the tender shall be valid for a period of 120 days acceptance reckoned from the date of opening of tender.
- 3.02 If the Bidder withdraws or revokes his tender or revises the Bidder rates or conditions for any item within the aforesaid period, his Earnest Money Deposit is liable to be forfeited.
- 3.03 Bidders shall not increase their quoted rates in case the Bharat Heavy Electricals Limited, calls for negotiations. Such negotiations shall not amount to cancellation or withdrawal of the original offer and the rates originally quoted shall be binding on the Bidders.



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## **4.00 PROPOSAL & DATA**

The Bidder must fill up the following / sheets as per instructions given in clause No. 401 below and in various sections of these tender documents:

1. Erection schedule
2. Price tabulation
3. Declaration sheet

- 4.01 Each Bidder shall supply the data required in price bid and they must be properly signed by authorised representatives of the Bidders. These signed Pages in their entirety shall be retained with and shall be a Part of Bidder's formal proposal. The Bidder shall completely fill in the above information required for the above mentioned schedules.
- 4.02 The Bidder should quote the rates in English language and international numerical only. The rates should be in whole rupees. These rates should be entered in figures as well as in words. Failure to comply with these requirements may result in the rejection of the tender.
- 4.03 For the purpose of this tender, the metric system of Units shall be used.
- 4.04 All entries in the tender should either be typed or be in one ink. Corrections, erasures and over writings are not permitted and may render such tenders to summary rejection. All cancellations and insertions should be duly attested by the Bidders.

## **5.00 AUTHORISATION AND ATTESTATION:**

- 5.01 Each tender shall be signed by the Bidder with his usual signature. Tender by Partnership or Hindu Joint family firm may be signed in the firms' name by one of the partners or the Karta or Manager as the case may be or any of the duly authorised representative followed by the name and designation of the person so signing. A copy of the Instrument of partnership duly certified by a partner as a true copy should be submitted along with the tender.
- 5.02 Tender by a Company shall be signed with the name of the Company by a person authorised in this behalf and a Power of Attorney, or other satisfactory proof showing that the person signing the tender documents on behalf of the Company is duly authorised to do so, shall accompany the tender.
- 5.03 Signature of the Bidder shall be attested by two responsible individuals of status AND THEIR ADDRESS, NAMES, OCCUPATIONS SHALL be indicated below their signatures in English. All SIGNATURES SHALL BE DATED.



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6. 00 **TENDER BY OTHER THAN INDIVIDUALS:**

6. 01 When the tender submitted is not in the name of an individual, the tender shall disclose the nature, construction and registration of the tendering firm and the tender shall be signed by the person or persons duly authorised to do so by means of legally valid document (or a duly certified copy of the same), which shall be attached with the tender. For illustration, in the event of a tender being submitted by a partnership firm, it must be signed by each member there of, or in the event of the absence of any partner, it must be signed on his behalf by a person holding power of attorney authorizing his to do so (such power of attorney shall be produced along with the tender.) It must also be disclosed whether the firm is registered under the Indian Partnership Act or not and in case it is so registered, the registration number shall be furnished.

6. 02. The successful Bidder shall produce the Partnership Deed and Power of Attorney to BHEL for perusal.

7. 00 **INCOMPLETE TENDER PAPERS:**

If the tender document issued to an intending Bidder is incomplete, he shall request the office of BHEL, Hyderabad-32, to complete the same before he delivers his tender. The tender submitted by the contractor should be complete in all respects.

8. 00 **EARNEST MONEY:**

8. 01 Every tender must be accompanied by a **cash receipt issued by Bharat Heavy Electricals limited, Ramachandrapuram, Hyderabad-502 032**, towards the earnest money for the tender OR **Demand draft on any Nationalised Bank payable at Hyderabad in favour of Bharat Heavy Electricals limited, Hyderabad -32**. The rate of earnest money deposit shall be as under:

<b>Works costing upto Rs. 2 lakh</b>	<b>NIL</b>
<b>Works costing more than Rs. 2 lakh and upto Rs. 5 lakhs</b>	<b>Rs. 10,000/-</b>
<b>Works costing more than Rs. 5 lakhs and upto Rs.10 lakhs</b>	<b>Rs. 20,000/-</b>
<b>Works costing more than Rs. 10 lakhs and upto Rs.20 lakhs</b>	<b>Rs. 40,000/-</b>
<b>Works costing more than Rs. 20 lakhs and upto Rs.30 lakhs</b>	<b>Rs. 60,000/-</b>
<b>Works costing more than Rs. 30 lakhs and upto Rs.50 lakhs</b>	<b>Rs. 1,00,000/-</b>
<b>Works costing more than Rs. 50 lakhs and upto Rs.100 lakhs</b>	<b>Rs. 1,50,000/-</b>
<b>Works costing more than Rs.100 lakhs</b>	<b>Rs.2,00,000/-</b>

8. 02 **NOTE:** Cheques, Currency notes, Money Orders or Postal orders will not be accepted in lieu of the deposit receipt referred to above.

8. 03 No interest shall be allowed on the earnest money or on any money due to the bidder by BHEL.



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- 8.04 Tenders received without earnest money in full in the manner prescribed above shall be summarily rejected.
- 8.05 The earnest money deposited by the successful Bidder as above will be retained towards security deposit for the due fulfillment of the Contract.
- 8.06 In the case of unsuccessful Bidders, the earnest money deposit will be refunded to them within a reasonable time on their applying to the Sr.Manager (E.S) Bharat Heavy Electricals Limited, Ramachandrapuram, Hyderabad 500032, after intimation is sent to them of the rejection of their tenders.

## **9.00 SECURITY DEPOSIT:**

- 9.01 Upon acceptance of his tender, **the successful Bidder must deposit 50% of Security Deposit including EMD amount**, within the time specified in the letter of intent, with the Accounts Officer / Sales, Bharat Heavy Electricals Limited, Ramachandrapuram, Hyderabad-32 either in cash, or in the form of Government or other approved securities endorsed / pledged to the said Accounts Officer / Sales, a sum which together with the Earnest Money already paid by him will amount to the following depending upon the value of the work.

Up to Rs. 10 Lakh	10% of the quoted value
Above 10 Lakh to 50 Lakhs	1 lakh + 7½ % of the amount exceeding Rs.10 Lakh.
Above 50 Lakhs	4 lakh + 5 % of the amount exceeding Rs.50Lakh.

- 9.02 Failure by the successful Bidder to deposit the Security Deposit amount as mentioned above within the stipulated time, which will include any extensions that may be granted by the authorities, will render his earnest money deposit liable to forfeiture and his tender shall be considered as withdrawn.

As an alternative minimum 50% of Security deposit (including EMD amount) is to be paid as initial security deposit and balance 50% of S.D. will be deducted from running bill amount @ 10%. The successful Bidder, on receipt of letter of intent, can convey his acceptance in writing for conversion of EMD into security deposit upon which the balance amount of money i.e. the total amount towards security deposit as per 9.01 with the EMD converted into security deposit shall be made good by depositing the additional amount or by furnishing a bank guarantee. When the total security deposit along with EMD is realised as per this clause, no further deduction will be made on this account except for payment in respect of extra works done which shall be subject to retention of 5% of their value.

- 9.03 In lieu of sub clause 9.02 the contractor can furnish a bank guarantee in the form Prescribed by Bharat Heavy Electricals Limited from any nationalised Bank for the entire amount of security Deposit required by BHEL for this contract instead of making cash payment. The validity of such Bank Guarantee shall cover the entire period of erection commissioning and guarantee period.
- 9.04 If any part of the Security Deposit of the Contractor is held in the form of approved securities, it shall be kept transferred in the name of Accounts officer (Sales) Finance



# GENERAL CONDITIONS OF THE CONTRACT

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BHEL, Hyderabad-32 in such a manner that he can realise it without reference to the Contractor. BHEL shall not be responsible for any loss of securities or any depreciation in the value of the securities while they are in BHEL's custody or for any loss of interest thereon.

- 9.05 If the Contractor duly performs and completes the Contract in all respects to the entire satisfaction of BHEL and presents an absolute "NO DEMAND CERTIFICATE" in the prescribed form and returns in good condition, the specification, drawings and other properties belonging to BHEL, handed over, lent or hire by them for carrying out the said erection work, the security Deposit / the Bank Guarantee furnished towards security deposit will be released to the Contractor after deducting all costs of expenses or other amounts that are due to be paid to BHEL under this or other contacts entered into with the Contractor.
- 9.06 BHEL reserves the right of forfeiture of security deposit in addition to other claims and penalties in the event of Contractor's failure to fulfill any of the Contractual obligations or in the event of termination of Contract as per terms and conditions of Contract. The decision of BHEL in this respect is final and conclusive. ..

9.07 **EXECUTION OF AGREEMENT:**

The Contractor's responsibility under this Contract will commence from the date of commencement of work by the contractor as certified by the Resident Engineer of BHEL. Contractor shall be required to execute an agreement in the prescribed form (Specimen Contract form attached) with the BHEL within a reasonable time after the acceptance of his tender and in any case before submitting the first bill for payment. The expenses for completing and stamping the agreement shall be borne by the Contractor.

**10.00 DATA TO BE ENCLOSED WITH TENDER:**

- 10.01 Certificate from a scheduled bank to prove his financial ability to undertake the work
- 10.02 An experience list giving particulars of the various erection works executed by the tender indicating the particulars and value of each work, completion and also a list of site locations and particulars of various erection works that are under progress. A certified copy to that effect from the Customer will be preferred, for the works so far completed by the Bidder.
- 10.03 The organisation pattern that will be followed for this work giving the names of engineers and supervisors and their qualifications and experience as well as the number of skilled and unskilled persons that will be engaged shall be furnished by the Bidder.
- 10.04 A certificate of income tax verification from the appropriate Income Tax Authority in the forms prescribed. This certificate will be valid for one year from the date of issue or for the period prescribed therein for all tenders submitted during the period. In the case of Proprietary and Partnership firms, it will be necessary to produce the Certificate aforementioned for the proprietary firms and for each of the partners, as the case may be.



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- 10.05 A certificate of Sales Tax verification from the appropriate Sales Tax authorities in the forms prescribed. This Certificate will be valid for one year from the date of issue or for the period indicated in the certificate for all the tenders submitted during the period.
- 10.06 If the Bidder is a registered corporation and if the certificates mentioned in clause No.10.04 and 10.05 above for the current year had already been produced during the calendar year in which the tender is made, it will be sufficient if particulars regarding the previous occasion on which the said certificates were produced are given.
- 10.07 Partnership deed as specified in Clause 5.01.

## **10.08 OTHER CONDITIONS:**

- 10.09 With their quotations, the Bidders shall sign all the pages of the tender specification including appendices, specifications conditions and schedules in token of complete acceptance thereof and enclose the same along with the technical bid.**
- 10.10 If a Bidder expires after the submission of his tender or after the acceptance of his tender, the Bharat Heavy Electricals Limited, may, at their discretion, cancel such tender. If a partner of a firm expires after the submission of the tender or after the acceptance of the tender, the Bharat Heavy Electricals Limited may cancel such tender at their discretion unless the firm retains its character.**
- 10.11 The Bharat Heavy Electricals Limited will not be bound by any Power of Attorney granted by the Bidder or by changes in the composition of the firm made subsequent to the execution of the contract. They may, however, recognise such Power of Attorney end changes after obtaining proper legal advice, the cost of which will be chargeable to the contractor concerned.**

## **10.12 REJECTION OF TENDERS:**

- 10.13 Conditional and un-witnessed tenders, tenders containing exorbitant rates and amounts and tenders which are incomplete and otherwise considered defective and tenders not in accordance with the tender conditions, specifications etc. are all liable to be rejected.
- 10.14 If the Bidder deliberately gives wrong information in his tender, or creates conditions favorable for the acceptance of his tender, the Bharat Heavy Electricals Limited reserves the right to reject such tender at any stage.
- 10.15 Canvassing in any form in connection with the tenders is strictly Prohibited and the tenders submitted by the Bidders who resort to canvassing will be liable to rejection.
- 10.16 Should a Bidder or contractor have a relation or relations or in the case of a firm or company of contractors, one or more of its Partners / Shareholders have a relation or relation employed in the Capacity of an Officer in BHEL, the authority inviting tender shall be informed of the fact at the time of placement of the tender, failing which BHEL may in its sole discretion reject the tender or Contract the same has already been entered into and the earnest money/security deposit of the Bidder/contractor stands forfeited.



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10. 17 The acceptance of tender will rest with BHEL which does not bind itself to accept the lowest and reserves to itself the right.
- 1) To reject any or all the tenders without assigning any reasons or giving explanation therefore, or,
  - 2) To split up the work among two or more Bidders, or,
  - 3) to accept the work in part and not in entirety if considered expedient by BHEL in their sole and absolute discretion without assigning any reasons or giving any explanation therefore. In case only a part of the tender is accepted, the time for completion may also be suitably reduced by BHEL.
  - 4) Conditional tenders, tenders containing absurd or unworkable amounts and tenders which are incomplete and otherwise considered defective and tenders not in accordance with the tender conditions, specifications etc., are liable to be rejected.

## **10. 18 ORGANISATION CHART:**

An attested copy of the power of Attorney, in case the tender is signed by an individual other than the sole Proprietor, shall also be attached

IN CASE OF AN INDIVIDUAL: His full name, experience, address and nature of business.

Or

IN CASE OF PARTNERSHIP FIRMS: The names of all the partners with addresses and their experience,- A copy of the partnership deed/Instrument of Partnership duly certified by a Notary Public shall be enclosed.,

Or

IN CASE OF COMPANIES: Date and place of registration including date of commencement certificate in case of public companies and the nature of business carried on by the company. Certified copies of Memorandum and Articles of Association are also to be furnished. Also indicate names, addresses and experience of the Directors.

10. 19 The bidders are requested to enclose photo copies of the following documents, along with the technical bid, for their previous site at which they are working or where they have just completed the work (For item a only)
- a) Labour licence.
  - b) Labour insurance.
  - c) PAN card No.
  - d) TIN No.
  - e) Service Tax Licence No.
  - f) Bank account for EFT
  - g) Provident fund registration
  - h) IBR welder qualification certificate



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- i) Electrical Inspectorate's licence for erection, commissioning of electrical machines and electrical works
- j) A) letter from your bankers certifying your financial soundness and credit worthiness. This letter could be directly sent to Sr. Manager (External Services), BHEL, Hyderabad if it is of a confidential nature. The Bankers should clearly indicate the over drafting facilities permitted by them in favour of the bidder.
- k) Balance sheets for the past three (3) preceding years
- l) Proposed organisation staff chart at site

Bidders to kindly note that in absence of the above documents their tender is liable to be summarily rejected.

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# GENERAL TERMS AND CONDITIONS

Spec. No.102

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## 1.0 **DEFINITIONS:**

The following terms shall have the meaning hereby assigned to them except where the context otherwise required:

- 1.01 "BHEL" shall mean Bharat Heavy Electricals Limited, Hyderabad- 502032 or its Administrative Officers or its site Engineer/Officer, or its Resident Engineer/Resident Manager or other Engineers/Officer authorised to deal with any matters with which these persons are concerned on its behalf.
- 1.02 "Resident Engineer/Resident Manager" or "Project Manager" or "Engineer-in charge" "Manager-in-charge- or "Engineer" shall mean officer deputed by Bharat Heavy Electricals Limited, Hyderabad 502032 to be in charge of the erection work of the turbo sets supplied by Bharat Heavy Electricals Limited, at the site of the work as well as Manager, External Service.
- 1.03 "Executive Director" or "Group General Manager" or "General Manager" shall mean the Officer in Administrative charge of Bharat Heavy Electricals Limited, Hyderabad-502032.
- 1.04 "Manager or Sr.Manager, External Services" shall mean the Officer of Bharat Heavy Electricals Limited Hyderabad-502032 who directs the erection work at site from the headquarters at Hyderabad-502032.
- 1.05 "BHEL Staff" shall mean any employee of Bharat Heavy Electricals Limited, Hyderabad-502 032.
- 1.06 The terms "Approved" or "Directed" or "Instructed" shall mean approved, directed or instructed by Bharat Heavy Electricals Limited. Hyderabad-502032.

## 2.0 **SINGULAR AND PLURAL ETC.**

Words carrying singular number shall also include plural and vice versa where the context so required. Words imparting the masculine gender shall be taken to include the feminine gender and words imparting persons shall include any company or Association or body of Individuals, whether incorporated or not

## 3.0 **HEADINGS:**

The headings in these general conditions are solely for the purpose of facilitating reference and shall not be deemed to be part thereof or be taken into consideration in the interpretation or construction thereof of the Contract.

## 4.0 **LAW GOVERNING THE CONTRACT:**

- 4.01 The Contractor shall be governed by the law for the time being in force in the Republic of India.
- 4.02 In respect of any suit or other legal proceedings arising under or relating to this contract the Courts at Sangareddy / Hyderabad only shall have Jurisdiction.



# GENERAL TERMS AND CONDITIONS

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## 5.0 **ISSUE OF NOTICE:**

The contractor shall furnish to the Engineer, BHEL, Hyderabad 502032 the name designation and address of his authorised agent and all complaints, notices, communications and reference shall be deemed to have been duly given to the Contractor if delivered to the Contractor or his authorised agent or left at or Posted to the address either of the Contractor or his representative and shall be deemed to have been so given in the case of posting on the day on which they would have reached such address in the ordinary course or on the day they were so delivered or handed over.

## 6.0 **OCCUPATION AND USE OF LAND:**

No land belonging to BHEL or their clients under temporary possession of BHEL shall be occupied by the contractor without the written permission of B H EL, Hyderabad-502032.

## 7.0 **COMMENCEMENT OF WORK:**

- 7.01 The Contractor shall commence the work within the time indicated in the Letter Intent from BHEL, Hyderabad 502032 and shall proceed with the same with due expediency and with out delay and adhere to the schedules.
- 7.02 In case the Contractor fails to undertake the work within the specified period after the Contract has been awarded to him, the Earnest Money/Security Deposit already deposited with BHEL will stand forfeited without any further reference to the Contractor.
- 7.03 If the contractor fails to start the work within the stipulated time, BHEL, in its sole jurisdiction will have the right to award the tender to any other tenderer, besides the forfeiture of the earnest, money and security deposit of the Contractor.

## 8.0 **WORKING HOURS:**

The normal working time for the work will be 48 hours per week, in one shift of 8 hours per day, for six days in week. However, Contractor shall make necessary arrangements and provide extra labour required to carry out the work for two or three shifts per day if required and as instructed by the Engineers of B H EL, to maintain the scheduled erection program. Also the contractor should arrange weekly offs for his workmen/supervisors in such a way is that work is carried out on all days of the week (Monday through Sunday) without hampering the progress of work on account of such adjustments of a weekly offs.

## 9.0 **CONTRACTOR'S DEFAULT :**

If the Contractor shall fail or neglect to execute the work with due diligence and expediency, or shall refuse or neglect to comply with any orders given to him by the Engineer (BHEL) in connection with the work or shall contravene the provisions of the Contract, the Engineer (BHEL) shall give notice in writing to the contractor to make good such failure, neglect or contravention. Should the Contractor fail to Comply with the notice within the period specified in the notice, the Engineer shall be at liberty forthwith, to execute such part of the work as the Contractor may have failed or

neglected to do, or without prejudice to any other right BHEL may have under the contract to take the work wholly or in part out of the Contractor's hand and contract, with any other person to complete the work or any part thereof and in that event BHEL shall have the free use of all construction equipment and other things that may be at any time on the site in connection with the work, without being responsible to the contractor for fair wear and tear thereof, and to the exclusion of any right of the Contractor over the same and BHEL shall be entitled to retain or withhold and balance amount which may be otherwise due under the Contract to the Contractor or such part thereof as necessary to the payment of the cost of executing the said part of the work or by completing the work as the case may be and of meeting claims of third parties against BHEL arising from or in consequence of the Contractor's failure, neglect, refusal or contravention as aforesaid. If the cost of Completing the work or executing a part thereof or of meeting claims of third parties as aforesaid shall exceed the balance due to the Contractor. The Contractor shall pay such excess to BHEL.

10.0 **LIQUIDATED DAMAGES FOR DELAY IN COMPLETION:**

In the event of failure on the part of the Contractor to complete the work under this specification within the stipulated period or such extended period as may be agreed to by, BHEL in this regard, the contractor shall be liable to pay to BHEL as liquidated damage and not by way of penalty, a sum equivalent to 0.5% (Half percent) of the total value of the contract for each week or part of a week of the delay between the scheduled time and actual time of completion of work, subject to a maximum of 5% of the total contract value.

10.01 **STAY BEYOND CONTRACT PERIOD:**

Stipulated rate of progress is based on the anticipated receipt of equipments and materials at site and also the man power, tools and tackles deployed by the contractor. In the event contractor's stay at the site becomes necessary beyond the contract period for reasons not attributable to BHEL, no compensation shall be payable to the contractor. No over run charges are payable.

11.0 **SUSPENSION OF ACTIVITIES :**

If conditions obtaining at site warrant temporary suspension of activities, the contractor shall do so at the instructions of BHEL Engineer. Compensation, if any for temporary suspension will be discussed and mutually agreed.

12.0 **STRIKES AND LOCKOUTS :**

In the event of the Contractor's Labour resorting to strike or the contractor resorting to lock-out and if the strike or lock out declared is not settled within a period of one month the BHEL shall have the right to get the erection work executed in whole or part employing its own labour or through any other agency or both and the cost so incurred by BHEL shall be deducted from the Contractor's bill as per the clause 09.00.



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13.0 **MODE OF PAYMENT :**

All payments due to the contractor shall be paid only by 'Account Payee Cheques' drawn on State Bank of Hyderabad, Hyderabad 502032 or as may be convenient to BHEL.

14.0 **BHEL'S LIEN ON ALL MONEYS DUE :**

BHEL shall have a lien on and over all or any money that may become due and payable to the Contractor under these presents, and/or also on and over the deposit or Security amount or amounts made under the contract and which may become repayable to the Contractor under the conditions in that behalf herein contained and/or any sums that may become due and payable by Bharat Heavy Electricals Limited, the Contractor either alone or jointly with another or others and either under this, or any other contract or transactions whatsoever between BHEL and the Contractor .

15.0 Whenever any claim for payment of a sum of money arises out of or under the Contract against the Contractor, the BHEL shall be entitled to recover such sum by appropriating in whole or in part the Security deposit deposited by the Contractor, and BHEL shall be entitled to realise securities forming the whole or part of any such Security deposit. In the event of the Security deposit amount being insufficient, the balance shall be recovered by appropriating any sum due to the contractor or any sum which at any time there after may become due to the Contractor under this contract, or any other Contract with BHEL. If even such sum is not sufficient to cover the full amount recoverable the Contractor shall on demand pay to BHEL, the balance amount remaining due.

15.01 For the purpose of this clause, where the Contractor is a Partnership firm, BHEL shall be entitled to recover such amount by appropriating in whole or in part any sum due to any partner of the Firm either in his individual capacity or otherwise.

15.02 Any sum of money due and payable to the Contractor (including Security Deposit returnable to him) under the Contract may be appropriated by the BHEL and set off against any claim of the BHEL for the payment of a sum of money arising out of or under any other Contract made by the Contractor with the BHEL, Hyderabad-502032 or any other units of BHEL.

16.0 **STORES SUPPLIED BY BHEL**

16.01 It is not obligatory on the part of BHEL to supply any tools & tackles or other materials other than those specifically agreed to by BHEL. However, subject to availability, BHEL/ Customer's handling equipments and other plants, tools and tackles may be made available to the Contractor wherever possible on payment of the hire charges as fixed subject to the conditions laid down by BHEL/CUSTOMER from time to time. Unless paid for in cash in advance, such hire charges shall be recovered in one installment from the Contractor's first available bill and if it becomes necessary the same may be adjusted against the Security Deposit with BHEL.

16.02 All the properties of BHEL/their client loaned whether with or without deposit to the Contractor in connection with the Contract, shall remain the properties BHEL / their client as the case may be. The Contractor shall use such properties for the purpose of

execution of the Contract and for no other purpose whatsoever. The contractor shall not sub-loan such properties from his end.

16.03 All 'such properties shall be deemed to be in good conditions when received by the Contractor unless he shall have immediately on receipt of the same thereof, notified the BHEL to the Contrary. If the Contractor fails to notify any defect in the conditions or quality of such properties, he shall be deemed to have lost the .right to do so at any subsequent stages.

16.04 The Contractor shall be responsible for the safe custody of any special equipment and plants supplied to him and shall return them in good condition whenever required by BHEL. In case of non-return, loss, breakage, damage, repairs etc., due to negligence or misuse or otherwise or any other cause for which the Contractor is found responsible, the cost thereof will be recovered from the Contractor. The decision of Engineer regarding the loss or damage and the amount to be recovered shall be final and binding on the Contractor

#### 17.0 **ALTERATIONS IN "SCOPE OF WORK" :**

If at any time after the Commencement of the work, BHEL shall for any reason whatsoever (but not attributable to the Contractor) not require the whole work there of as specified in the tender to be carried out, the Engineer of BHEL shall give notice in writing of the fact to the Contractor who shall have no claim to any payment or Compensation whatsoever on account of any profit or advantage which he might have derived in consequence of the full amount of the work not having been carried out, nor shall the Contractor have any claim for compensation by reason of any alterations having been made in the original specifications, drawings, designs and instructions which shall involve any curtailment of the work as originally contemplated.

#### 18.0 **ALTERATIONS IN WORKS :**

BHEL may require such alterations to be made in the work during its progress, as may be deemed necessary, and after due consideration of the relation which such alterations bear to the work and price stipulated there for in the Contract, BHEL will determine the amount, if any, which shall on that account be added to or deducted from the Contract price, and this decision thereon shall be final and binding on the Contractor. No variation of the Contract shall be valid unless made in writing and agreed to by BHEL.

#### 19.0 **DAMAGES AT THE WORK SITE :**

19.01 If the Contractor or his agents or his workers or servants or other associates shall break, deface, injure or destroy any part of a building, roads, road kerbs, fence enclosures, water pipes, cables, drains, electric or telephone posts or wires, trees, grass or grasslands, or any other property or cultivable grounds contiguous to the premises on which the work or any part of it is beinkg executed, or if any damage shall happen to the work, while in progress, from any cause what-so-ever, the Contractor shall make good at his own expense, or in default, the Engineer may cause the same to be made good by other workmen or by other means and deduct the expense (of which the certificate of Engineer shall be final) from any sums that may then be due or at any time thereafter



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become due to the Contractor, or from his security deposit, or the proceeds of sale thereof, or a sufficient portion thereof ,

19.02 In case of damage to or loss of any, erected or otherwise, equipment or components of the BHEL/client or any property belonging to BHEL/their client, caused by the Contractor's men while handling or erecting, due to negligence and carelessness on their part, the responsibility of making good the loss shall rest with the Contractor without loss of time or hindrance to work.. The actual cost of damage without loss of time or hindrance to work. The actual cost of damage of loss together with the overheads will be recovered from the Contractor's bills. Decision of the Site Engineer, regarding the cause and extent of the damage/loss shall be final from the execution of work in full but which he did not derive.

20.0 **CONTRACTOR TO ARRANGE FOR ALL PLANTS, SCAFFOLDING, LADDERS AND MAINTENANCE OF THE SITE IN A CLEAN CONDITION :**

20.01 The Contactor shall supply at his own cost all materials (except) such special materials, if any, as may in accordance with this Contract be supplied by BHEL) plants, tools, appliances, implements, ladders, cordage, tackle, scaffolding, shuttering and temporary work whether original, altered or substituted, and whether included in the specification or other documents forming part or the Contract referred to in these conditions or not, or which may be necessary for the purpose of satisfying or complying with requirements of the Site Engineer or to any matter as to which under these conditions he is entitled to be satisfied or which he is entitled to required together with carriage there for to and from the work. The Contractor shall also supply without charge the requisite number of persons with means and materials necessary for the purpose of setting out the works, counting, weighing and assisting in the measurement of examination at any time and from time to time of the work or materials. On his failure to do so the same may be provided by the Engineer at the expenses of the Contractor and the expenses may be deducted from any money due to the Contractor or from his security deposit or the proceeds of sale thereof or a sufficient portion thereof. The Contractor shall be entirely responsible for the true and perfect setting out and for the Correctness of all parts of the work. If at any time, any errors shall appear in any part of the work the Contractor shall at his own cost, rectify such errors to the satisfaction of the Engineer. The Contractor shall not deposit materials in such places as to cause inconvenience to public /BHEL/client/other cases and will provide all necessary fencing and lights required to protect the public from accidents and shall be bound to bear all the legal expenses for any suit, action or other proceedings of law that may be brought on by any person for injury sustained owing to neglect of the above precautions and to pay the damages and costs which may be awarded in any such suit, action or proceedings to any such persons or which may with the consent of the Contractor be settled or compromised by any such person.

20.02 It shall be responsibility of the Contractor to keep the storage, (pre-assembly yard erection) site and offices used by him, clean and free from all extraneous materials to the satisfaction of Site Engineer. The contractor shall arrange for removing all such materials and depositing them at a specified place at the end of each day. Up-on completion of the work the Contractor shall arrange to remove from the vicinity of work

all scrap, packing materials, rubbish unused and other materials and deposit them in areas specified by the Site Engineer. In the event of his failure to do so, the same will be arranged to be done by other means and the expenses so incurred will be deducted from the Contractor's bills.

## 21.0 PROVISIONS OF WORKMEN.S COMPENSATION ACT:

In every case in which by virtue of the provisions of section 12, sub-section (1) of the Workmen's Compensation Act, 1923, or any other law for the time being in force, BHEL is obliged to pay compensation to the workmen employed by the Contractor in execution of works. BHEL will recover the same from the Contractor towards the amount of Compensation so paid at 19% interest and without prejudice to the rights of BHEL under section 12, sub-section (2) of the said Act. or any other Law for the time being in force. BHEL shall be at liberty to recover such amount or part thereof any by deducting if from the Security Deposit or from any sum due by BHEL to the Contractor whether under this Contract or otherwise. BHEL shall not be bound to contest any claim made against it under section 12, sub-section (1) of the said Act or any other law for the time being in force except on the written consent / request of the Contractor and upon his giving to BHEL full security for all costs for which BHEL might become liable in consequence of contesting such claim.

## 22.0 **BHEL NOT RESPONSIBLE FOR CONTRACTOR.S EMPLOYEES:**

22.01 The workers employed by the Contractor shall be the employees of the Contractor for all purposes whatsoever and shall not be deemed to be in the employment of BHEL for any purpose whatsoever. The Contractor shall abide by all rules, laws and regulations that may be in force from time to time regarding the employment or conditions of service of his employees. If under any circumstances whatsoever BHEL is held liable or responsible in any manner whatsoever for the default or omission on the part of the Contractor in the abiding by the aforesaid rules, laws and regulations or is held liable or responsible to the employees of the Contractor in respect of any matter whatsoever, BHEL shall be reimbursed by the Contractor for the same as also of any other expense or cost incurred by BHEL in any proceedings or litigation as a result of any claim demand or act on the part of the employees of the Contractor .

22.02 BHEL reserves the right to insist on the removal from the premises and property of BHEL/ their client any of the Contractor's employees without assigning any reason whatsoever and the Contractor shall remove such men forthwith.

22.03 The Contractor shall as far as possible, give preference to people .from local regions in which the site is situated for employment as skilled labourers in any case all unskilled categories of labour- shall be recruited from the local areas.

## 23.0 **SUMS PAYABLE TO BHEL BY WAY OF COMPENSATION :**

All sums payable to BHEL by way of Compensation under any of these conditions shall be considered as reasonable compensation to be applied to the use of BHEL without reference to the actual loss or damage occurred, and whether or not any loss or damage shall have been occurred.



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## 24.0 **CONTRACTOR TO COMPLY WITH ALL LAWS AND REGULATIONS ETC.**

24.01 The Contractor shall be responsible to secure compliance with all Central and State Laws as well as the Rules, Regulations, Byelaws, and orders of the local authorities and statutory bodies that may be in force from time to time. He shall give to the Municipal Corporation/Committee. Police and other relevant authorities all such notices etc., as may be required by law and obtain all requisite licenses for temporary constructions, enclosures etc. and pay all fees, taxes and such other dues or charges which may be leviable on account of any of his operations in executing the works under this Contract. He shall make good at his own cost, any damage to any adjoining property.

24.02 The Contractor shall comply with all laws, statutory rules, safety rules, regulations etc. The payment of wages Act, Minimum wages act workmen's Compensation Act, Industrial Disputes Act, Contract Labour (Regulations & Abolition) Act, 1970 as applicable in the State concerned and the other rules and regulations in force in BHEL that may be applicable. The contractor shall insure his workmen against accident, injury, while at work, as required by the relevant rules and it is the obligation of the contractor to pay compensation if any, to his workmen, as per workmen's Compensation Act and Employer's Liability Act. No responsibility will rest with BHEL in this regard. BHEL is not responsible for any accident to the labour employed by the Contractor due to his negligence, carelessness and non-observance of safety precautions etc. The Contractor must ensure to use safety precautions etc. The contractor must ensure to use safety belts, helmets etc., for his workmen to avoid accidents.

### 24.02A **LABOUR LEGISLATION:**

The erection Contractor shall comply with the following labour legislation and future legislations in respect of his work and labour engaged by him.

1. Minimum wages Act, 1948 and Rules framed there under
2. Payment of Bonus Act, 1965 and Rules framed there under
3. Payment of wages Act, 1936 and Rules framed there under
4. Equal Remuneration Act, 1976 and Rules framed there under
5. Maternity Benefit Act, 1961 and Rules framed there under
6. Employees Provident Fund Scheme, 1952 and Employees family pension scheme 1971
7. Workmen compensation Act, 1923 and Rules framed there under.
8. Payment of Gratuity Act, 1972 and Rules framed there under
9. Contract Labour (Regulation and Abolition) Act, 1970
10. Factories Act, 1948 and Madhya Pradesh Factory Rules, 1962.
11. Industrial Disputes Act, 1947 and Rules framed there under

24.03 The Contractor is responsible for the provision of health and sanitary arrangements to the workmen and other personnel employed by him as per section IV, clause 30,00

24.04 The Contractor shall observe all the Safety Regulations, in, force in BHEL/clients area etc. during the contract period. "



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## 25.0 **CONTRACTOR TO BE LIABLE FOR ALL TAXES ETC.**

The rates furnished by the Contractor in the tender, should be inclusive of all taxes, tools, octroi, duties, fees, royalty or commissions, etc. applicable in respect of this contract. The contractor shall indemnify BHEL against levy of any taxes etc., in regard to this contract and in the event of BHEL being assessed for any of the said imposts BHEL shall have the right to recover the total amount assessed from the Contractor's dues and the Contractor shall also be responsible for all costs, expenses that may be incurred by BHEL in connection with any proceedings or litigations in respect of the same. In respect of employees Provident Fund Scheme applicable to the Contractor's Employees and Employees State insurance scheme, necessary deduction will have to be made from the Contractor bills if applicable and BHEL will have no obligation to pay any compensation on this account.

25.01 The contractor shall get duly registered themselves with local sales tax authorities and pay sales tax on materials procured by them, which is used in the execution of contract work. The contractor shall also get themselves accounted of the local (Govt. local bodies) sales tax regulation/ordinance etc. on the tax leviable on the works contract and register themselves and pay the sale taxes as per local law's regulations. The rates furnished by the bidder in the tender schedule shall include all such taxes. Any claim by the contractor subsequently pleading ignorance to law's regulations, ordinance etc., will not be acceptable to BHEL.

## 26.0 **GUARANTEE**

Even though the work will be carried out under the supervision of BHEL Engineers, the contractor will be solely responsible for the work and he shall guarantee the work done for a period of twelve months from the date of completion of work as certified by the Engineer for good workmanship 'in Erection/Testing & Commissioning and shall rectify free of cost all defects due to faulty workmanship by him detected during the guarantee period starting from the date of completion of work duly guaranteeing such repairs also for a period or six months after the repairs.

## 27.0 **FORCE MAJEURE:**

27.01 The following shall amount to Force Majeure Acts of God, acts of any Government. war, sabotage, Riots, Civil commotion, Police action, revolution, flood, fire, cyclones, earthquake, epidemic disease and other similar causes over which the Contractor has no control.

27.02 If the Contractor suffers delay in the execution of the Contractual obligations due to delays caused by Force Mejeure as defined above, the agreed time of completion of the job covered by this Contract or the obligation of the Contractor shall be extended by a period of time equal to the period of delay provided that on the occurrence of any such contingency the Contractor immediately reports to Bharat Heavy Electricals Limited, in writing the causes of each delay



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28.0 **CANCELLATION OF CONTRACT:**

BHEL, whose decision shall be final without prejudice to any other right or remedy which shall have accrued or shall accrue there after to BHEL, cancel the contract in any of the following cases:

28.01 FOR CORRUPT ACT:

28.02 It the Contractor shall offer or give to any person in the service of BHEL, any gift or consideration of any kind as in inducement or reward for doing or forbearing to do or for having done or forborne to do any act in relation to the obtaining or execution of this or any other contact for BHEL.

OR

28.03 If the Contractor shall enter into a contract with BHEL in connection with which commission has been paid or agreed to be paid by him or with his knowledge unless the, particulars or any such commission and the terms of payment, thereof have previously been disclosed in writing to the Accepting Officer.

OR

28.04 If the Contractor shall obtain contract with non BHEL as a result of ring tendering or by non-bonafide methods of competitive tendering without first disclosing the fact in writing to the Accepting Officer.

28.05 **FOR INSOLVENCY, ASSIGNMENT OR TRANSFER OR SUBLETTING OF CONTRACT CHANGE IN THE FIRM**

28.06 If the Contractor being an individual or if a firm, any partner thereof, shall at any time be adjudged bankrupt or order for administration of his state made against him shall shall take any proceedings, for liquidation or composition under any bankruptcy Act for the time being in force or make any conveyance or assignment of his effects of composition or arrangement for the benefit of his creditors or support to do so, or if any application be made under any bankruptcy Act for the time being in force for the sequestration of his estate or if a trust deed be granted by him on behalf of his creditor

28.07 If the Contractor being a company, shall pass a resolution or the Court shall make an order for the liquidation of its affairs, or a receiver or Manager on behalf of the debenture holder shall be appointed or circumstances shall arise which entitle the Court or debenture holders to appoint a receiver or Manager .

OR

28.08 If the Contractor, assigns, Transfers, sublets or attempts to assign, transfer or sublet any portion of the work without the prior written approval of the accounting officer. (Any such consent shall not relieve the Contractor from any obligation, duty or responsibility under the Contract.)

OR



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28.09 If the Contractor being a Partnership Firm introduces a new partner in the firm except with the previous consent in writing of the BHEL which may be granted only upon production of a written undertaking by the new partner to perform the Contract and accept all liabilities incurred by the firm under the Contract prior to the date of such undertaking.

OR

28.10 If the Contractor being a Partnership firm, on the death or retirement of any partner of the Contractor's firm before he completes performance of the contract.

OR

**NOTE:** If the Contract is not determined as provided in sub-clause No. 28.10 before retirement of a Partner from the firm, he shall continue to be liable under the Contract for the act of the firm until a copy of the public notice given by him under section 32 of the Partnership Act has been sent by him to BHEL by registered post with acknowledgement due.

28.11 **FOR NONFULFILMENT OF CONTRACTUAL OBLIGATIONS :**

If the Contractor withdraws or abandons the Contract before completion of the works or pleads his inability to carry on the works covered under this contract or BHEL finds during the execution of work the contractor to be inefficient or otherwise incompetent to complete the work as per the time schedule of the Contract, fails to improve the rate of progress of work as stipulated by BHEL from time to time or the Contractor fails to fulfill any of the contractual obligations or contravenes any provisions of the contract at any time, or persistently disregards the instructions of the Engineer at site or fails to take steps to employ competent or additional staff and labour as required under the contract or fails to afford the Engineer or his representative proper facilities for inspecting the work or any part thereof, he shall be deemed to have not fulfilled the contractual obligations.

29.00 **CONSEQUENCE OF CANCELLATION:**

29.01 Whenever BHEL exercises its authority to cancel the contract under the clause No.28.00 that may complete the work by any means at the Contractor's risk and expense provided always that in the event of the cost of completion (as certified by the Engineer which is final and conclusive) being less than the Contract cost the advantage shall accrue to the BHEL and that if the cost of completion exceeds the moneys due to the Contractor under the Contract, the Contractor shall either pay the excess amount ordered by the Engineer or the same shall be recovered from the Contractor by other means. This will be in addition to the forfeiture of Security Deposit and recovery of liquidation damages as per clause No.10.00

29.02 In case BHEL completes the work under the provisions of this condition the cost of such completion to be taken into account in determining the excess cost to be charged to the Contractor under this condition shall consist of the cost of material purchased and/or labour provided by BHEL with an addition of such percentage to cover superintendence



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and establishment charges as may be decided by BHEL whose decision shall be final and conclusive.

## **30.00 ARBITRATION :**

30.01 All disputes between the parties to the Contract arising out of or relating to the Contract, other than this for which the decision of the Engineer or of any other person bound by the Contract expressed to be final and conclusive, shall after written notice by either party to the Contract to the other party be referred to the sole arbitration of the Officer of BHEL appointed as arbitrator by the Executive Director or Group General Manager or General Manager of Bharat Heavy Electricals Limited, Hyderabad-502 032 in his sole discretion.

30.02 Unless the parties otherwise agree, such reference shall not take place until after the completion, alleged completion or abandonment of the work or the determination of the Contract.

30.03 The venue of arbitration shall be such a place or places as may be fixed by the arbitrator in his sole discretion.

30.04 The award of the arbitrator shall be final, conclusive and binding on both parties of the Contract.

## **31.00 BIDS**

31.01 Bidder shall submit the bid in two separate sealed covers super-scribing as 'Technical Bid' and 'Price Bid'. Technical Bids alone will be opened on the due date and time and in the presence of the bidders who wish to be present.

31.02 Earnest Money Deposit shall be enclosed to the 'Technical Bid'. The tender cover should be super scribed to indicate the fact that EMD is enclosed. Tenders received without EMD will be rejected.

## **1.01 SCOPE OF CONTRACT:**

The intent of specifications is to provide erection services according to most modern and proven techniques and codes. The omission of specific reference to any method, equipment or material necessary for the proper and efficient erection of the plant shall not relieve the Contractor of the responsibility of providing such facilities to complete the erection.

- 1.02 Should any error or ambiguity be discovered in the specification or information furnished to him the Contractor shall forthwith bring the same to the notice of Engineer of BHEL before commencement of work. The Engineer's interpretation in such cases shall be final and binding on the Contractor.
- 1.03 Any part of work for which there is no specification laid down in the contract shall be carried out as per the instructions and requirements of the site Engineer.

## **2.00 ERECTION RATE:**

The tenderer shall quote the lowest rate in the proforma prescribed in the price bid for the complete work listed in the tender notice and as detailed in scope of work, under the conditions stipulated in this tender specification. No extra claim on any account whatsoever shall be allowed by BHEL unless otherwise specifically mentioned in the tender specification.

- 2.01 The rates quoted by the tenderer shall be firm for the entire duration of the contract irrespective of any variations in the cost of living index, prices of materials, wages of the labour or any other developments arising subsequent to the date of tender.
- 2.02 The rates quoted by the tenderer shall remain uncharged even if the actual quantities erected by the Contractor deviate from the figures in spec given irrespective of the extent and magnitude of such deviation.

## **3.00 IDLE. LABOUR CHARGES:**

BHEL will have on liability to any stoppage/delay caused in the work resulting in the labour of the Contractor being idle either due to maintenance work or breakdown of the erection equipment, tools and tackles to be supplied by BHEL/their clients, if any, or due to any other causes arising from the manner of execution of the work.

## **4.00 EXTRA CHARGE FOR MODIFICATION. RECTIFICATION & REPAIR:**

- 4.01 Major modification and rectification if any due to design and manufacturing deficiencies which warrant major revamping at site, will be considered as extra on submission, after completion of work at the discretion of Resident Engineer. For extra claim, the Contractor may quote man hour rate which means only skilled category including all consumables, tools & tackles etc.

4.02 All the works such as cleaning, leveling, aligning, assembling temporary erection for alignment, scaffolding, checking, dismantling for checking and cleaning, surface preparation, edge preparation of pipes, tubes and plates for welding, cutting, grinding welding, straightening, scraping, fitting up etc., which in the opinion of the Engineer-in-charge are incidental to the final erection and necessary to complete the erection work satisfactorily, shall be carried out by the Contractor for which no extra claim shall be allowed.

**5.00 PERIOD OF COMPLETION:**

5.01 The time schedule for entire work of erection and commissioning shall be governed by spec. No. 203. Erection schedule.

5.02 For this Purpose, the erection will be deemed to be completed in all respects, only when the trial runs, commissioning and handing over of the equipments to our client are over. The decision of the Engineer-in-charge in this respect shall be final and binding on the Contractor.

5.03 In the event of the date of commissioning being extended beyond the period specified it shall be the responsibility of the Contractor to complete the work to suit the revisions in the programme keeping the rates specified in the price tabulation firm during the extended period without any claim for extra payment on this account

**6.00 MEASUREMENT AND PAYMENT FOR THE WORK EXECUTED:**

6.01 All items having financial value shall be entered in BHEL Measurement Book by BHEL engineer.

6.02 Work carried out for agreed lumpsums will be described and similarly recorded.

6.03 Lumpsums omissions will be entered for deduction, Measurement shall be restricted to that for which it is required to ascertain the financial liability of BHEL under this contract.

6.04 Work which is to be measured in detail shall be measured as per standard procedure without reference to any local procedures excepting where it is otherwise stated in the tender documents. The measurement shall be taken jointly by persons duly authorized on the part of BHEL and the contractor.

6.05 The Contractor shall bear the expenditure involved if any, in making the measurement. The Contractor shall without extra charges, provide all the assistance with appliance and other things necessary for measurement.

6.06 BHEL Engineer will enter the measurement in BHEL Measurement Book and shall certify regarding the actual work executed in the Measurement Book and bills prepared based on the same.

- 6.07 The Measurement entered in the Measurement Books and the bills prepared shall be signed and dated by both the Contracting parties.
- 6.08 If at any time due to any reason whatsoever, it becomes necessary to remeasure the work done in full or in part, the expense of such measurement shall be borne by the Contractor.
- 6.09 The Contractor will be intimated by Site Engineer of the proposed date of Measurement. If the Contractor's representative fails to participate in the joint measurement, the BHEL Engineer shall have power to proceed by himself to take measurements and in that case the measurement shall be accepted by the Contractor as final.
- 6.10 The contractor shall once in every month submit to site Engineer of BHEL with a copy to Manager (External Services), details of the claims by him up to and including the previous month which are not covered by the Contract Agreement in any of the following respect
1. Deviation from the items and specifications, provided in the Contract Agreement.
  2. Extra items /new items of work
  3. Items in respect of which rates have not been settled.

He should in addition furnish a clean certificate to the effect that the claims submitted by him as aforesaid cover all his claims and no further claims shall be raised by him in respect of the work done up to and including the period under report.

**7.00 Terms of Payment:** See Specification No. 205

No levy or payment of charge made or imposed shall be by reasons of any clerical error or by reasons of any mistake in the amount levied or demanded or charged.

**8.00 CONTRACTOR'S PERSONNEL: FACILITIES & SERVICES**

The Contractor shall provide services and facilities including all the specially skilled labour such as high pressure welders (gas, TIG, and arc}, millwright fitters, pipe fitters, erectors etc. in addition to other skilled, semi-skilled and unskilled labour required for the erection work contemplated under this specification. In case the labour strength/ services/facilities have to be increased to complete the erection work to suit the programme given from time to time, the same has to be complied with as per the requirements of the Resident Engineer without any claim for extra payment.

- 8.01 The Contractor shall employ only fully trained and competent men with previous experience on this job. They have to hold valid certificates wherever necessary as per statutory requirements and also as required by the Engineers of BHEL. BHEL reserves the right to decide the suitability of workers and other personnel who may be employed by the Contractor.

- 8.02 It is the responsibility of the Contractor to have the required number of qualified supervisory engineering staff who can read the drawings and execute the work as per drawings and understand and carryout works as per BHEL Engineers instructions in the absence of drawings wherever required and control the Contractor's labour force
- 8.03 It must be clearly understood that the day to day working and utilization of the labour employed by the Contractor shall be regulated solely according to the instructions of the Engineer of BHEL.
- 8.04 The supervisory staff employed by the Contractor shall also ensure proper out-turn of work and discipline by the labour put on the job by the Contractor and III general ensure that the works are carried out in a safe and correct manner and in coordination with labour or staff employed directly by BHEL or any other Contractors of BHEL/ their client.
- 8.05 Contractor shall submit a weekly progress report of works on approved proforma to the Engineer. Contractor shall also plan and carryout works according to the target and state the deviation, if any, in the progress report.
- 8.06 Contractor shall also furnish the Site Engineer of BHEL a daily/ weekly labour report showing by classification, the number of employees engaged in various Categories of work.

**9.00 ISSUE OF MATERIALS FROM STORES:**

- 9.01 The Contractor shall receive the materials from the stores maintained by BHEL at site with due acknowledgement on printed stores issue vouchers. Any loss or damage to the materials duly received by the Contractor will have to be made good by him promptly without any loss of time. Delay in progress of work due to loss or damage of materials will be entirely attributable to the Contractor.
- 9.02 All the tools and tackles, lifting devices, transporting equipments required by the Contractor for transporting from storage yard to the pre-assembly area, pre -assembly areas to erection site and for erection and commissioning shall be arranged by the Contractor himself.

**10.00 TOOLS AND PLANT:**

- 10.01 The tools and plant given in the list at Annexure-1 are only for erection and commissioning. Tools and plant required for unloading, loading, storage, transportation etc. for the components are not covered in the list and additional tools and plant required for this purpose shall be arranged by the Contractor at his own cost.
- 10.02 If, any equipment and material issued to the Contractor are damaged or lost, the Contractor shall immediately report to the Engineer the particulars and the circumstances in which the damage or loss took place, for lodging insurance claims. Failure to report in time will result in summary recovery of the item lost or damaged, from the running bills of the Contractor. In case the claims are not realized from the Insurance Company either

partly or in full, then necessary recoveries corresponding to the Contractor's liability in this regard will be made from the monthly bills/deposits of the Contractor.

- 10.03 Reconciliation of stores issued to the Contractor for work is the primary responsibility of the Contractor. All the surplus/damaged unused materials, package materials/containers, gunny bags etc., supplied by/belonging to BHEL shall be returned to BHEL in the condition in which they were received. All the materials shall be stored 15 cm above the ground by use of concrete blocks or wooden sleepers. No material shall be allowed to remain on ground at any time. All openings in the components shall be kept covered till they are in final position. This work should be taken up and completed as required by BHEL. Necessary recovery will be affected from the Contractor for the materials not returned or accounted for as per BHEL's rules.
- 10.04 The Contractor, during the progress of work should provide, erect and maintain at his own cost necessary tool crib, store room and office room in the machine hall. He shall also provide temporary workshops required for proper and efficient execution of the work at his own cost. The planning, location and erection of these shall have the approval of the Engineer of B H EL.

**11.00 FOUNDATION AND CIVIL WORKS:**

- 11.01 Buildings and other necessary civil works for equipments etc. will be provided by the client of BHEL. However, all adjustment of the foundation level, dressing and chipping of foundation surfaces, foundation bolt pockets and grouting of equipments, auxiliaries after alignments etc. as may be required for the erection of equipment/plants will have to be carried out by the Contractor at his own cost. Supports for pipes, valves, flanges etc, are to be grouted wherever necessary, by the contractor with cement concrete at his own cost, as per instructions of the BHEL Engineer. All materials like cement, steel, sand, gravel etc. for the purpose of grouting shall be arranged by the contractor at his own cost including special grout mixes.
- 11.02 Any civil work damaged by the Contractor in the execution of the work shall have to be made good by contractor at his own cost to the satisfaction of BHEL/its client

**12.00 PRE-ASSEMBLY:**

The Contractor shall transport the equipment and materials requiring pre-assembly from the storage yard to the pre-assembly areas. The contractor shall take delivery of the components and equipment from the storage yard after getting the approval of the Engineer on standard indent forms to be specified by the BHEL Engineer. After completion of erection work, complete and detailed account of the equipments so erected shall be submitted to BHEL duly certified by BHEL Engineer, by the Contractor.

- 12.01 Any fabrication including supply of Engineering materials required for pre-assembly or erection of pre-assembled blocks/pieces other than those made available by BHEL or their clients at site shall be Contractor's responsibility at his cost.

**13.00 METHOD OF ERECTION: -**

The components of equipments are sent in partly assembled and partly disassembled condition for convenience of transport. They are to be dismantled, cleaned, assembled stage by stage, erected, matched (including minor modification), aligned and adjustments carried out.

Valves, fittings and pumps are to be thoroughly cleaned where necessary by dismantling the same before erecting and aligning. Valves are requiring hydraulic testing, checking of operation and setting are to be done by the contractor. Any test rig required for these operations will be fabricated by Contractor with his material. All the above activities are to be carried out by the Contractor within his stipulated rates. Careful handling of equipment while lifting and transporting is required. Highest care should be taken, especially while lifting heavy equipments like compressor barrels and casings, turbine casing, rotors, condensers and other heat exchangers etc.

**14.00 ERECTION:**

14.01 The scope of erection shall include transporting to work spot the materials from storage yard/pre-assembly area, erection work alignment pre-heating, welding, post heating, heat treatment, stress relieving and X-raying, leveling adjusting etc. till the turbo-set and other equipments are finally tested and approved for acceptance and are taken over by BHEL/their clients for putting into commercial operation.

14.02 The Contractor shall provide at his own cost in sufficient quantity all consumables

- a) Sealing material, shellac compound, hemp fiber- klingerite, permanite, CAP gaskets, gland packing, adhesive and other tapes etc.
- b) Lubricants, oils, paints, varnishes, thinners etc.
- c) Cleaning material like washing soda, soap, dungy cloth, cotton waste, carbon tetrachloride etc.
- d) Adhesive papers, tapes, grinding and lapping stones, emery cloth, emery paper etc.
- e) Soldering and welding material including thermo chinks, fluxes, all electrodes, oxygen, acetylene, argon (for carbon, steel, alloy steel & stainless steel) etc.
- f) Hardware items including nuts, bolts, structural steel etc. for enabling works.
- g) Electrical items such as cables, bulbs, switch etc. for enabling works.
- h) Packing plates and shims for leveling and aligning equipment
- i) Scaffolding etc.
- j) Miscellaneous items of consumables nature not specifically mentioned but required for erection purposes incidental to such works. The materials so supplied and used shall be of the best quality and subject to prior approval of BHEL.
- k) All grout mixes.

**15.00 PROTECTION:**

The Contractor shall take all reasonable care to protect the work under erection till such time the erected equipments are taken over by BHEL/their client. Wherever necessary, suitable fencing and lighting shall have to be provided by the Contractor as a safety

measure against accidents and damage of property of BHEL/their clients. Caution notices shall be displayed by the Contractor to give warning to the persons working at site of access to any part which may be deemed to be unsafe and hazardous.

#### **16.0 PAINTING:**

All the items erected-main equipments, auxiliaries, piping, etc. will have to be painted by band or spray as directed by the Engineer with paint procured by Contractor. For items received painted, two coats of finish paint over one/two coats of primer are essential. For items received and erected without any paint, two coats of finish paints over two coats of primer are essential. The quality, specification, colors and brand of paint are subject to approval by the Engineer. The scope of work includes scraping off old paint where required, colour bands, lettering, arrows, etc., as directed. Provision of scaffolding, consumables etc. incidental to the work are to be arranged by the contractor at his own cost. The work is subject to inspection/approval by BHEL's clients. Paint weight is not considered for tonnage purposes. Painting of all equipment and piping is to be carried out by the contractor. All shop painted equipments is to be painted with two coats of finish paint using ""APCODUR" of Asian Paints or equivalent. All the piping to be painted with primer and two coats of finish paint of approved colour and brand with Synthetic enamel paint. The contractor shall arrange for the painting deploying his own tools, tackles, manpower, etc.

- 16.01 In case of damage or loss to any equipment or components or any property thereof of BHEL or their clients caused by the Contractor's men while handling and erecting the same due to negligence and carelessness on the part of the Contractor's workmen, the responsibility of repairing or replacing shall rest with the contractor. In case the Contractor fails to make good loss or damage within a reasonable time, the actual cost of damage or loss together with overheads will be recovered from Contractor's bill. Decision of BHEL regarding the cause as well as extent of the cost of damage shall be final and binding on the Contractor. Delay in progress or works due to this will be attributable to contractor.
- 16.02 Until the plants or equipments are deemed to have been taken over, the Contractor shall be liable for and shall be deemed to have agreed to indemnify BHEL or their clients occasioned by negligence or fault of the Contractor or his personnel.
- 16.03 The erection devices, alignment fixtures, including supply of materials for same, tools and tackles, lifting device and all other materials necessary to carry out the entire work shall be arranged by the Contractor. Before putting into use all such fixtures, devices, etc. shall have to be approved by BHEL.
- 16.04 The contractor shall execute the work in the most substantial and workman like manner. Accuracy of work in stipulated time is an essential part of this contract. The Contractor shall be responsible to ensure the assembly and workmanship to conform to the dimensions and tolerances given in the drawing, specifications, quality or suitability or measurements, or as per the instructions of Engineer. If any portion of work is found to be defective, in specification or measurements, the Contractor shall dismantle and redo

the work at his cost to the satisfaction of BHEL. Time lost on this account will be attributable to the Contractor.

- 16.05 Fabrication of pipes 2" & below for which isometric drawings are not given, like governing oil lines, and seal oil lines, has to be done at site as per the site conditions, for which pipes are supplied in commercial lengths. Fabrication of bends, tees elbows, reducers etc. for pipes of dia up to 2" and below will also be done at site by the contractor at no extra cost from the above pipes supplied in commercial lengths. However, bends, tees, elbows, reducers etc. above 2" will be supplied ready made.
- 16.06 Permanent supports for an II the pipes of all diameters wherever required are to be fabricated at site by the Contractor within his quoted rates. However special supports like spring suspensions, clamps, and hanger rods will be supplied by BHEL. Material for fabrication such as plates, angles, channels, rods, I - sections, pipes etc. will be supplied in running lengths. Fabrication as above will include adjustments by cutting and welding as required. Temporary supports will have to be provided wherever required at contractor's cost.
- 16.07 For alignment and level adjustments of the equipments like Pumps, motors etc. necessary shim plates and pickings suitably fabricated, wherever required, shall be arranged by the Contractor at his own cost.

**17.00 HYDROSTATIC TESTING: -**

- 17.01 All pressure parts and some of the low pressure parts shall be subjected to the hydrostatic pressure test as required by the Indian Boiler Regulations & API. ASME, STDS, TEMA, ASAB, 31.3 IBR, ASME APC (ASAB 31.3) Contractor shall supply all necessary labour and equipment required for conducting the test.
- 17.02 The test shall be performed by the Contractor to the complete satisfaction of the Boiler Inspector and the Engineer. All leaky joints shall be cut out repaired or rewelded as directed and test repeated until satisfactory results are obtained.

**18.00 INSPECTION AND TEST RUN:**

The Contractor shall provide personnel for the test run of all equipments erected by him to work under the direction of the Engineer, in case any defect is detected during test run such as loose components, undue noises or vibration, strain on connected equipment etc., the Contractor shall immediately attend to these defects and take necessary corrective measures.

- 18.01 Contractor shall provide personnel for the testing of all equipments erected by him to work under the direction of the engineer, after the solo run of the turbine, the contractor shall provide personnel for the bearings inspection.

**19.00 COMMISSIONING..**

- 19.01 The Contractor shall carry out all tests such as hydrostatic pressure test, function test OT pumps & motors, sole run of Turbine, leak test of compressors etc. as per standards

followed by BHEL. Necessary skilled and unskilled personnel and supervisory staff as may be required shall be supplied by the Contractor during start up, testing and commissioning of the equipment.

- 19.02 Contractor shall install temporary piping if required in connection with testing and commissioning of these units at various points, as required by the Engineer and shall remove them in a neat and workman like manner after tests are over all at no extra cost.
- 19.03 The erection, testing and commissioning of the (Turbo-Generator/Turbo compressor) units should be carried out in accordance with drawings and specifications which shall be supplied to the Contractor by the Engineer from time to time under the supervision/guidance of and to the entire satisfaction of the Engineer of BHEL. This shall, however in no way relieve the Contractor of his responsibility of providing adequate and competent supervisory staff. Drawings and specifications will be supplied only after ensuring that the contractor has employed qualified, trained Engineers/Supervisors for supervising the job. Drawings and specifications will not be handed over to the unqualified men of Contractor.

**20.00 DRAWINGS AND DOCUMENTS:**

- 20.01 The drawings enclosed with this specification are intended only to illustrate and generally indicate scope and nature of erection work involved and shall not necessarily be considered as final and accurate in any or all aspects and some changes may be made as required at a later date.
- 20.02 Upon award of Contract all the detailed erection drawings sufficient to carry out the erection work will be loaned to the Contractor.
- 20.03 All the detailed drawings/notes which will be available with the Engineer at Site shall form an integral part of the Contract.
- 20.04 Any documents, drawings, or designs supplied by BHEL to the Contractor in pursuance of the Contract shall remain the property of BHEL and any information derived there from Or otherwise communicated to the Contractor shall be regarded as secret and confidential and shall not, without the consent in writing of BHEL be published or disclosed either in full or in part to any third party or be made use of by the Contractor except for the purpose of implementing this contract. On completion of work, the documents, drawings and designs supplied shall be returned to BHEL in good condition failure of which will entitle the BHEL to recover the cost of the same if BHEL decides so. The decision of BHEL in this regard will be final and conclusive and binding on the Contractor.

**21.00 FACILITIES PROVIDED BY BHEL/THEIR CLIENTS AT SITE:**

**21.01 LAND:-**

BHEL/client will allot sufficiently leveled area, storage sheds for storage of Turbo-compressors & components and pre-assembly area at a suitable location. For contractor's

Office shed sufficient area will be allotted on rent as charged by BHEL's client. The remittance of rent shall be as directed by BHEL/their clients. Upon completion of the work, the contractor shall dismantle and clear all debris as directed by BHEL.

**21.02 ELECTRICITY:**

- a) Electricity for construction purpose will be made available at 3 Ph. 415 V 4 wire systems "At a single point in the project site. The bidders are advised to visit site and ascertain full details of the same before submitting their offers." Power will be charged at the rate charged by BHEL's clients. Further distribution of power to various erection equipments and power tools shall be arranged by Contractor by providing his own under ground cable, main switch board, distribution switch board, service connections etc. and shall meet all the local statutory requirements.
- b) The Contractor has to make his own arrangements for metering equipment which should be kept under the custody of the owner/purchaser.
- c) The Contractor shall not be entitled to any compensation on account of interruptions /shut downs or temporary power failures.

**21.03 WATER SUPPLY**

Water (including drinking water) required for construction purposes will be supplied at one point for each purpose. The consumption of water will be charged at the rates fixed by BHEL's client. The Contractor shall make necessary arrangements at his cost for further distribution and storage of water for various purposes as required. Metering of the water consumption for different purposes shall be arranged at the cost of the contractor and should be kept under custody of owner/purchaser.

- 21.04 BHEL reserves the right to draw water and electricity without charges, from the distribution line laid by the Contractor. However, the consumption will be paid for at the same rates as charged by clients of BHEL. The Contractor shall have no compensation for claim of extension of time for failure or short supply of water and electricity. He should make alternative arrangements so as to ensure the completion of work within the time stipulated.

**21.05 OTHER FACILITIES**

Customer's workshop facilities and cranes and other heavy equipment required for construction may be made available to the Contractor at the rates as may be fixed by Customers, subject to their availability and provided they do not affect the Customer's work.

The contractor shall arrange for instruments as included in list of tools and plants at his own cost.

- 21.06 Instruments used by Contractor for work purposes shall be made available to BHEL Engineers whenever required without any extra charge.
- 21.07 BHEL shall provide instruments required by their Engineers for commissioning of turbo-compressors. However, the Contractor shall arrange for instruments as included in the list of tools and plants at his own cost.
- 21.08 BHEL will arrange for Engineers required for commissioning. However, the Contractor shall arrange workers and supervisory staff round the clock where necessary during commissioning and till handing over of the set.

**22.00 PROJECT SITE RULES:**

In addition to what has been mentioned in the general and special conditions, the site rules mentioned hereinafter shall be strictly observed by the Contractor and his employees. Contractor's work shall be also subject to inspection by Customer's Engineers and the Contractor shall provide all necessary assistance for such inspections.

**22.01 PRE-COMMISSIONING TEST AND TRIAL OPERATIONS:**

On completion of mechanical erection by the Contractor each item of the equipment and plant shall be thoroughly inspected by BHEL for correctness and for completion of thermal insulation etc. The Contractor shall also carry out within his quoted rates the installation of metering and connected wiring and piping works, laying out connected cables, cable jointing and generally carry out all works connected with their testing and commissioning and thereafter the Contractor shall put forth the equipment and plants for pre-commissioning tests at site. The procedure for pre-commissioning tests to be performed at site shall be as per agreement between BHEL and Customer.

**22.02 TESTING AND INITIAL OPERATION.**

The Contractor shall at his own cost perform the following work to be completed before trial operation as defined. The works to be carried out for this purpose shall include the following but details of the same shall be strictly in accordance with the drawings, specifications and technical information furnished by the BHEL and duly approved by Customer.

1. Pressure test and/or pneumatic test of all pipeline system
2. Initial and preliminary checking of all wiring, tubing and cabling before energizing.
3. Function test of control valves and other valves.
4. Function test of all electrical items and pumps.
5. Painting of all structures & impulse pipes / tubes where needed
6. Trial operation of Hot well pumps.
7. Trial operation of all auxiliary units

8. Turbine spin test.
9. Adjustment of turbine trip device.
10. Adjustment of steam inlet governor and extraction governor.
11. Test of safety valves
12. Generator/Compressor and turbine tandem trial run

**22.03 GUARANTEE TESTS AT SITE:**

The guarantee tests of the plant shall be carried out after achieving 100% output of the equipment which may take around six months from the date of commissioning immediately after the conclusion of the operation. Detailed tests for conducting the guarantee tests shall be given later. Guarantee tests shall be carried out jointly by the representatives of BHEL and the Customer. The worker and supervisory personnel required during guarantee tests shall be provided by the Contractor without any extra charge.

**22.04 LOCATION OF HUTS:**

Temporary huts shall not be erected by the Contractor until the position and the type of construction have been agreed by BHEL.

**22.05 EXCAVATION:**

No excavation shall be started without the written permission of the BHEL who will inform the position of any known buried pipes or cables.

**22.06 INSPECTION OF CONSTRUCTIONAL PLANT:**

BHEL shall have the right to inspect any constructional plant and to forbid its use, if in the opinion of the BHEL, it is found unsuitable and no claim arising there from shall be made by the Contractor. Any defective or rejected constructional plant shall be removed from the site by the Contractor if directed to do so by BHEL

**22.07 FIRE:**

The Contractor shall use all reasonable means to prevent an outbreak of fire and shall render immediate assistance in case of fire.

All inflammable materials shall be stored at site strictly as directed by the BHEL. No fire shall be lit without the permission of the BHEL.

The Contractor shall arrange for necessary hand extinguishers in his store workshop and at work sites to deal with fires on the spot.

The Contractor shall report immediately to the Site Engineer BHEL of any outbreak of fire in or near the Contract site.

**22.08 STAGING AND SCAFFOLDING:**

Properly constructed staging with safe means of access shall be provided for all works that cannot be done from the ground or other safe means of support. No staging shall be less than 625 mm wide except for suspended scaffolds. Trestle scaffolds and scaffolds on

the outside of any sloping roof which shall be at least 450 mm wide. As far as possible, scaffolding shall be of tubular steel structure. BHEL shall have the right to declare any staging or scaffolding as unsafe and require the Contractor to effect necessary improvement before using such staging or scaffolding. No claims arising from rejection of any staging or scaffolding shall be made by the Contractor.

**22.09 BARRIERS:**

All construction areas in or near existing plant buildings, access routes or through fare shall be adequately protected with barriers by the Contractor.

**22.10 IONIZING RADIATIONS:**

The Contractor shall not consign or bring to the Site any radioactive substance nor use thereon such substance or any X-ray apparatus, until he has obtained written instructions in regard to such use from BHEL and he shall comply with all such instructions.

If the Use of such substance or apparatus by the Contractor on the site has been agreed, the Contractor shall obtain the permission of BHEL before such use.

**22.11 OBSERVANCE OF RULES:**

The Contractor shall explain to each of his employees, the site rules in a language which is understood by the employees.

The Contractor shall be responsible for the compliance by his employees with the site rules and shall make their compliance therewith a condition of employment.

**22.12 IDENTIFICATION OF EMPLOYEES:**

The Contractor shall arrange to issue individual identity card/token to all his employees. Contractor's employees will be allowed only on production of the Identification cards/tokens as the case may be.

**22.13 WITHDRAWAL OF IDENTIFICATION CARDS ETC:**

When a person ceases to be employed by the Contractor the Contractor shall collect back the identification cards/tokens from such persons.

**22.14 NOTICES ON THE SITE:**

The Contractor shall inform his employees that all site rules and all notices in any place on the site shall be strictly complied with. (Attention is drawn to the fact, that in certain areas smoking is not permitted and naked flames are not allowed).

**22.15 HOURS OF WORK:**

Contractor's employees shall conform to the starting, finishing and meal break-time as per site regulations. For work outside normal working hours, the Contractor shall obtain before hand the written permission of BHEL.

**22.16 STORAGE AND CARE OF MATERIALS:**

The Contractor shall store his plant and materials only in areas allocated to him.

He shall be solely responsible for the care of all his plant, tools and materials and shall make no claim against BHEL for any loss or damage thereto.

The Contractor shall be responsible for keeping the site neat and tidy to the entire satisfaction of the customer. Pieces of wood, packing box timber, shuttering planks, brickbats, excavation soil etc., will not be allowed to remain scattered on the site. Such and any other rubbish must be disposed off as per instructions of BHEL.

**22.17 REMOVAL OF MATERIAL FROM SITE:**

No Plant, tools or material, whether belonging to the Contractor or otherwise shall be removed from the site without written permission of BHEL.

**22.18 PARKING OF VEHICLES:**

The Contractor or his employees shall park their vehicles including personal cars only in areas allocated for the purpose.

**22.19 RELIGIOUS FUNCTIONS:**

The Contractor shall not allow his employees to hold any religious function at site except with the written permission of BHEL.

**22.20 FEMALE WORKERS:**

No woman shall be employed on the site by the Contractor except between hours 6.00 am and 7.00 pm.

**22.21 TOILET FACILITIES:**

The Contractor shall arrange for suitable toilet facilities, separate for men and women employees on the site and maintain the same in proper hygienic condition.

**22.22 EATING ETC. ON SITE:**

The Contractor shall ensure that his employees take their food only at specified places. Eating directly on the job shall not be permitted.

**22.23 WASTAGE OF WATER:**

Contractor shall ensure that no water is wasted in any manner. He shall use press type taps if the customer so directs to prevent loss of water arising from Contractor's employees leaving the taps open.

**22.24 FOSSILS ETC.**

All fossils, coins, and similar articles of value or antiquity discovered on the site shall be handed over to site Engineer of BHEL by the Contractor.

**22.25 LIVING ON SITE:**

No Contractor's employees will be allowed to live on the site. Outside working hours no employee shall be allowed to remain on the site without the prior permission of the Site Engineer, BHEL.

**22.26 INFECTIOUS DISEASE:**

The Contractor shall report to Site Engineer, BHEL any cases of infectious disease amongst his employees and shall remove such cases from the site forthwith.

**22.27 ACCIDENTS:**

All accidents must be reported to the Site Engineer, BHEL without fail. The Contractor shall be responsible for complying with all statutory requirements in case of accident major or minor.

**22.28 DISCLOSURE OF INFORMATION:**

The Contractor's employees must not communicate to persons other than BHEL any information on the design or performance of the plant or machinery. The Contractor must not take away from the site any samples, plans or drawings without written permission of BHEL.

**22.29 PHOTOGRAPHS:**

The Contractor may take photographs of progress of his work only with prior permission from BHEL.

**22.30 SMOKING:**

A Contractor's employee must not smoke on those parts of the site where notices prohibiting smoking are displayed.

**22.31 INTOXICATING LIQUOR:**

Anybody found to be under the influence of intoxicating liquor shall be refused admittance to the site or evicted from the site.

In toxicating liquor must not be brought to the site nor be accepted from any person the site.

**22.32 PRIVATE TRADING:**

A Contractor's employee must not conduct any form of private trading including money lending on the site.

**22.33 MEDICAL FACILITIES:**

Since no medical facility other than the standard medical kit will be available at site, medical facilities beyond the above will not be provided to the Contractor's supervisory staff & workmen. Contractor shall make his own arrangements for such medical facilities at his own cost.

**22.34 PROVIDENT FUND:**

The tenderer should have been covered under the Employees Provident Fund a miscellaneous Provisions Act, 1952 as an unexampled unit and should furnish the code No allotted to him by the provident Fund Authorities. In case his is an exempted unit the code No. allotted for the same by the Provident Fund authorities should quoted. Please note that tenders not complying with the above requirement will not consider".

**22.35 FOR ELECTRICAL:**

Laying, jointing and termination of power cables shall be done by certified electrician holding valid license from licensing authority of the state where the work is being carried out and must qualify himself from engineer in charge at site.

The Contractor should possess valid work license & on electrics from inspectorate authority of the state where the work is being carried out.

**23.00 FIRST AID:**

a) At the work site there shall be maintained in a readily accessible place, first aid appliances and medicines including an adequate supply of sterilized dressings and sterilized cotton wool. The appliances shall be kept in good order. They shall be placed under the charge of a responsible person who shall be readily available during working hours.

**23.01 DRINKING WATER:**

- a) Water of good quality fit for drinking purposes shall be provided for the workers on a scale of not less than five liters per head per day.
- b) Where drinking water is obtained from an intermittent public water supply each worksite shall be provided with a storage tank where such water shall be stored.
- c) Every water supply storage tank shall be at a distance of not less than 15M from any latrine, drain or other source of pollutions. Where water has to be drawn from an existing well which is within such proximity of any latrine, drain or other source of pollution, the well shall be properly chlorinated before water is drawn from it for drinking. All such wells be entirely closed and be provided with a trap door which shall be dust proof and water proof.
- d) A reliable pump shall be fitted to each well; the trap door shall be kept locked and opened only for inspection or cleaning which shall be done at least once a month.

**23.02 WASHING AND BATHING PLACES:**

Adequate washing and bathing places shall be provided separately for men and women. Such places shall be kept clean and well-drained. Bathing or washing should not be allowed in or near any drinking water well.

**23.03 LATRINES AND URINALS:**

There shall be provided within the precincts of every worksite, latrines and urinals in an accessible place and the accommodation, separately for each of them shall be on the following scale or on the scale so directed by the site engineer of BHEL in any particular case.

1. Where the number of persons employed does not exceed 50
2. Where the number of persons employed exceeds 50 but does not exceed 100
3. For every additional 100

If women are employed, separate latrines and urinals screened from those for men, shall be provided on the same scale.

Except in work sites provided With water-flushed latrines connected with water-borne sewage system, all latrines shall be provided with receptacles on dry earth system which shall be cleaned at least four times daily and at least twice during working hours and kept in a strictly sanitary condition. The receptacles shall be tarred inside and outside at least once in a year.

The excreta from the latrines shall be disposed off at the Contractor's in out way pits approved by the local member of scavengers and conservancy staff to keep the latrines and urinals in a clean condition.

23.04 **SHELTERS DURING REST:**

At the worksite there shall be provided free of cost two suitable sheds, one for meals and the other for rest for the use of workers.

23.05 **CRÈCHES:**

At every work site at which 50 or more woman are ordinarily employed, there shall be provided huts of suitable size for the use of children under the age of 6 years belonging to such women. One hut shall be used for infant's games and play and the other as their bed-room. The huts shall not be constructed on a standard lower than the following:

1. Thatched roofs
2. Mud floors and walls
3. Planks spread over the mud floor and covered with matting

The use of the huts shall be restricted to children, their attendants and mothers of the children.

23.06 **CANTEENS:**

A cooked food canteen on -a moderate scale shall be provided for the benefit of workers if it is considered expedient.

23.07 **SHED FOR WORKERS:**

The Contractor should provide at his own expense sheds for housing the workers. The sheds shall be of a standard note less than the cheap shelter type to live in which the

workers in a locality are accustomed. A floor area of about 6' x 6' for 2 persons, shall be provided. The sheds are to be in rows with 5' clear space between sheds and 80' clear space between rows if conditions permit. The worker's camp shall be laid out in units of 400 persons, each unit to have a clear space of 50' on each side.

**NOTE:** In case where alternative facilities exist in regard to the amenities mentioned rules 1 to 8 of the relevant rules should be scored out with due attestation at the time of implementing the agreement.

**24.00 SAFETY INSTRUCTIONS -**

1. All the work shall be preplanned regarding the safety measures before they are taken up in hand. The workers shall be instructed as to how to work safely.
2. Fire precautions and safety regulations shall be observed by one and all.
3. Safety lectures shall be organized in the interest of the person's life, health and safety during work.
4. Fire:-extinguishers, buckets of sand and water shall be provided in working area within the reach of each working area.
5. Fire alarm' switches shall be fixed in such a way that any layman can operate the same in emergency.
6. Near every telephone the phone number of the fire station shall be mentioned in a visible place.
7. Warning boards, 'Dangerous Zone' boards, 'No admission' boards and 'No smoking' boards shall be displayed wherever necessary
8. Safety instructions in languages understood by workers and other staff shall be displayed in prominent places.
9. First aid cabin with a compounder shall be kept at a convenient place at site. An 'Ambulance Van' shall also be kept ready in working hours near the cabin.
10. First aid instructions chart for electrical shock shall be displayed at prominent places
11. The workers shall be provided with the appropriate safety equipments for job
12. In work place, only the authorized passage for entrance and exit shall be used.
13. Persons wearing cloth like Nylon and Terylene shall not approach the fire when there is a fire accident.

14. Workers shall wear tight fitting clothes as loose cloths are liable to be caught in equipment in motion. Workers shall also use footwear giving proper protection.
15. No person shall be allowed to work under the influence of intoxicating drinks.
16. Before entering the prohibited area necessary permission shall be obtained.
17. Holes and pits shall be covered with suitable planks, slabs and chequered plates.
18. It should be ensured that no unauthorized person is allowed to operate drain valves of the tanks filled with fluids such as oil etc. or any other valves meant for equipment that is under operation
19. Unauthorized persons shall not be allowed to repair any machines or equipments.
20. Dropping of tools and tackles is forbidden.
21. Any equipment shall be started or put into operation only by authorized persons.
22. Tools and tackles shall be in sound condition and proper tools shall be used for proper work.
23. No person shall be allowed to lean over the tack-welded structures or hand railing. Also no load shall be applied on tack-welded joints.
24. Placing the fingers in holes of the couplings, in between the flange joints and between any moving parts shall be avoided.
25. Using compressed air for joke or even pointing hose at another person shall not be done
26. Working spots shall be kept clean and in order.
27. Whenever repair work is to be done on a running machine or in any charged line (with hot water, steam pressure line, acid line, power line) written clearance shall be obtained from the concerned authorities. Before commencing the work, it shall be ensured that the safety steps are actually followed by them.
28. Continuous watch shall be kept over the men working in closed places like condenser tanks and cable ducts, so that they can be removed out, if they feel suffocated. If necessary, sufficient light and ventilation shall be provided.
- 29.00 **LIST OF SAFETY PRECAUTIONS TO BE OBSERVED BY THE CONTRACTOR:**
- 29.01 The contractor shall take all necessary safety precautions and arrange for appropriate appliances as per direction of BHEL to its authorized officials to

prevent loss of human lives, injuries to personnel engaged, and damage to property.

- 29.02 The contractor shall provide to its work force and ensure the use of the following personal protective equipment as found necessary and as directed by the authorized BHEL officials:
- i) Safety Helmets conforming to IS-2925, 1984
  - ii) Safety Belts conforming to IS-3521, 1983
  - iii) Safety shoes conforming to IS-1989, 1978
  - iv) Eye & Face Protection devices IS-8520, 1977 and Conforming to IS-8940' 1978
  - v) Hand & body protection IS-2573. 1975, IS-6994, 1973 Devices conforming to IS-8807, 1978, IS-8519, 1977
- 29.03 The contractor shall not use any hand-lamp energized by electric power with supply voltage of more than 24 volts.
- 29.04 All portable electric tools used by the Contractor shall have safe plugging system to sources of power and be appropriately earthed.
- 29.05 All tools, tackles lifting appliances, scaffolds, cradles, safety nets, ladders, equipment etc. used by the contractor shall be of safe design and construction. The authorized BHEL officials shall have the right to ban the use of any item, if such use is considered to be dangerous by the concerned BHEL officials. :
- 29.06 If the Contractor fails to take appropriate safety precautions or to provide necessary safety devices and equipment or to carryout instructions issued by the authorized BHEL officials, BHEL shall have the right to take corrective steps at the risk and cost of the contractor.
- 29.07 The contractor shall take all necessary fire safety precautions as per directions of the authorized BHEL official.
- 29.08 In case of a fatal or disabling injury accident to any person due to lapses by the contractor, BHEL shall have the right to impose appropriate financial penalty on the sub-contractor and recover the same from payment due to the contractor for suitably compensating the victim or his/her dependents. Before imposing the penalty, appropriate enquiry shall be held by BHEL.
- 29.09 In case of any damage to property due to lapses by the contractor, BHEL shall have the right to recover the cost of such damages from the payments due to the contractor after holding an appropriate enquiry.
- 29.10 In case of any delay in the completion of a job due to mishaps attributable to lapses by the contractor, BHEL shall have the right to recover cost of such delay from the payments due to the contractor, after notifying the contractor suitably.
- 29.11 If the contractor fails to improve the standards of safety in its operation to the satisfaction of BHEL after being given reasonable opportunity to do so, BHEL

shall have the right to terminate the contract and get the job completed at the risk and cost of the sub-contractor,

29.12 If the contractor succeeds in carrying out its job in time without any fatal or disabling injury accident and without any damage to property, the BHEL shall favorably consider rewarding the contractor suitably for its performance.

**25.00 HANDLING OF LOADS: -**

1. Only the authorized operator should be allowed to operate a crane.
2. The operator should operate the crane only on the instructions from the slinger or the supervisor in charge for the work concerned.
3. The operator shall immediately stop the crane as soon as he gets the stop signal.
4. The operator and the slinger should be full conversant with the operating signals and the slinger should be very careful to give appropriate signal for each movement of the crane. Necessary codes will be given by our representative at the site.
5. It is always advisable to engage experienced personnel for handling the loads
6. Intermediate signaling man shall be provided whenever the operator cannot be seen by the slinger.
7. If the crane brake does not work properly, the crane shall be operated and the defect shall be rectified immediately.
8. Work with utmost care when having the hook near its extreme line.
9. Before leaving the crane the main switch must be switched off by the operator.
10. Inclined pull or pulling of heavy loads is forbidden.
11. The lifting capacity of the crane should not be exceeded at any time.
12. All slings shall be tested initially and later periodically. They shall carry a metal ring or its safe lifting capacity shall be marked. This limit shall not be exceeded.
13. While selecting the sling, the safe load carrying capacity shall be ensured on the basis of angle between the sling ends. A chart showing the relation between the sling capacity and safe load carrying capacity at various angles should be available.
14. Marks on the case for placing the slings shall be looked for before lifting the case there are no markings, decide carefully suitable place for putting the sling.
15. Fastening the slings around the sharp edges shall be avoided, soft packing like soft wool, gunny bag pieces and tin sheet etc., shall be provided where necessary.
16. The crane hook shall be properly centered to the load to avoid swinging of load before the load is lifted.

17. Wherever the lifting tackles are provided the same shall be utilized for lifting the equipments.
18. Equal distribution of loads on the slings while lifting is essential.
19. Before lifting a load, all the loose parts shall be fastened with main load properly and all the unwanted material shall be removed from it to prevent them from falling down.
20. Where special care to prevent a heavy load on crane from rotating or swinging is necessary, the load may be tied with manila ropes, which shall be guided by holding tight. Care shall be taken to move the load very slowly and to ensure that the ropes do not get entangled with any object.
21. Transporting the loads over the running machines, equipment under erection (like turbine and Generator) and over the persons is prohibited.
22. Keeping the loads hanging on the crane hook for a long period should be avoided.
23. No person shall be allowed to stand on the load or under the load where it is either lifted or moved.
24. The bearing capacities of the floor shall be ensured before placing any load on the same.
25. Whenever slings, ropes or chains are carried crane hook, care shall be taken to fasten them to the hook and they should not be allowed to swing or to get entangled with other objects. Otherwise they may damage other equipment.
26. Slings ropes and chains used for handling the loads are to be inspected regularly and shall be stored on sling stand and preserved against the weather influences.
27. In case of any rope-breakage and knots in slings the operator shall immediately arrange for off-loading the sling.
28. Stretching of sling or cracks are the indication of breakage of the rope.
29. Knotting and winding the slings around the hook for reducing its length is forbidden.
30. Only tested tackles shall be used for joining chains or slings.
31. The crane ropes are to be lubricated with acid less adhesive grease.
32. The slings chains hooks and shackles shall not be dropped or dragged on the floor.
33. All valves shall be lifted with their bodies and not by their wheels.

**26.00 INSTRUCTIONS ON TRANSPORT OF IMPORTANT PARTS FROM STORE TO SITE:**

1. Proper planning is necessary to shift the equipments safely from the stores to the required spot.
2. The actual weight and the dimensions of the equipment shall be checked so as to arrange the suitable crane and trailers, wagons, trucks etc.
3. Route shall be decided in advance to transport the equipment over the culverts below the over head power lines and below the telephone lines etc. Some times cables may have to be lifted up to allow the heavy weights with the trailer to pass.
4. Line clear shall be obtained (in writing if necessary) a day earlier to transport the important equipments like Rotors of Turbine and Generator, turbine casing, end stator (of Generator), Condensers and heaters etc.
5. Precision mechanical and electrical equipments shall not be left open on the road because of any break down of the transport vehicles.
6. Responsible Officer shall be present at the time of the movement of heavy and special equipment.
7. Heavy equipment shall not be allowed to pass through the bends on the road.
8. In case of non-availability of over head cranes or gantry crane a mobile crane with required capacity shall be arranged for transportation.
9. Stoppages of the loaded trailers shall be minimized while transporting from stores to the site.

**27.00 HANDLING AND USING OF CYLINDERS ETC:**

1. At the erection site gas cylinders and oil barrels shall be transported by crane only with suitable carrier fabricated for this purpose.
2. Valve protection caps shall not be removed while transporting the cylinders.
3. Carrying the cylinders on the shoulder is prohibited
4. In case of work spots not easily accessible by passages, a cylinder may be transported by 20 men by using a thick and strong, wooden beam on their shoulder and tying the cylinder to it. The cylinder shall be kept near to the ground. One more man should accompany them for assistance.
5. No cylinder shall be rolled down on the ground.
6. On plain surfaces the cylinders can be rolled in a slant position by keeping them on the edge of the base.

7. Sudden dropping of cylinders, hammering them, tapping on them the live electrode for testing the arc, smoking near the cylinders and sitting on the cylinders are prohibited.
8. The cylinders shall be secured in vertical position before using the same for work. Acetylene cylinders shall always be stored and utilized in vertical position,
9. Before connecting the respective regulators on the cylinders, clean the threads and valve passage by opening the cylinder valve momentarily. Then secure the union of the regulators in respective direction of the threads (Acetylene in anti- clockwise direction and oxygen in clock- wise direction).
10. The cylinders shall be kept away from hot plates, hot air, steam line, falling molten metal from welding or cutting work, oil line. They shall be kept away from electrical circuits also.
11. After utilizing the cylinders the valves shall be kept in closed position.
12. The cylinders shall not be utilized as supports or as rollers for moving some equipment.
13. Tampering with the cylinder valve and its serial number are strictly prohibited.
14. If any continuous leakage is found in the cylinder the same shall be shifted to a safer place, while returning the cylinder, the number and the defect shall be intimated to the supplier.
15. Do not use defective regulators, hose, cutting & welding torches.
16. Unauthorized persons shall not meddle with the above said apparatus.
17. Proper wrenches shall be used for this operation.
18. On the empty cylinders words 'EMPTY' or 'MT', shall be written and they shall be kept in separate place.
19. Slings and electrical magnets shall not be used to handle the cylinders.
20. Grease should not be used on any part of Oxyacetylene apparatus.

**28.00 SCAFFOLDING AND ITS SAFETY PRECAUTION:**

1. Even without the individuals demand scaffolding shall be arranged for any worker when the job is beyond his reach.
2. To ensure the stability of scaffolding shake the platform by both the hands and ensure its stability before boarding on the same.

3. Material for scaffolding shall be a sound one especially, wooden plank pipe, clamp, bolt, nut, binding wire etc.
4. Using any of type ropes except binding wire or clamps on the scaffolding for welding work is prohibited.
5. Lifting of any heavy object from ground by standing on the scaffolding shall be avoided
6. Persons working on elevation shall be provided with all the safety coverings like hand gloves goggles" safety belts and also helmets, if any work is going on above them.
7. Scaffolding shall be provided with hand railings or some thick manila rope can be utilized for the same purpose if it has to remain for a longer periods.
8. Placing or storing of heavy material on the scaffolding shall be prohibited.
9. Unwanted items shall be collected in a bag or in a bucket and then lowered manually by some rope instead of throwing the same on the walk way.
10. Testing, the arc of electrodes on the scaffolding pipes is prohibited.

**29.00 SAFETY REGARDING WELDING:**

1. Necessary safety equipment should be supplied to the welders, chippers and grinders (i.e. shield with 'good glass, apron, hand gloves, leg guards, goggles etc,)
2. Do not allow anybody to look at the welding arc with naked eye.
3. Welding cable shall be checked periodically to ensure that its insulation is preserved in perfect condition.
4. Do not all welding cable to mix or lie with the power cable or with oxy-acetylene hoses
5. Welding cable shall not be allowed to come in contact with the important surfaces of equipment (especially on the parting plane of the turbine, inside the generator stator valve seating, flange joints and over the threads of pipe, bolts and nuts.
6. No inflammable material shall be left below the welding work (for example cotton waste, cloth pieces wooden material, papers, tarpaulin oil and petrol barrels and oxy - acetylene cylinders etc).
7. Only an authorized welder shall be allowed to work on the jobs for which he is qualified. .
8. Welding generator or transformer shall be switched off whenever not being used.

9. Gas cylinder valve shall be closed as soon as gas welding or cutting work is over.

**30.00 'X' RAY AND ISOTOPES:**

1. Only authorized employees shall be permitted to handle the 'x' ray equipment and isotopes.
2. Necessary precautions shall be taken while handling x- ray equipments and isotopes as advised by the manufacturer of the same.
3. 'Danger Zone' boards shall be displayed around the spot of testing over the specified area.
4. Periodical medical check-up shall be taken by the individual who handles the isotope and 'x- ray equipments and he shall act as per the doctor's advice.
5. This work should preferably be carried out on holidays or in the night when there are very few persons around.
6. Methods of storing and the plan of the building (stores) shall be obtained from the manufacturer/supplier of those equipments.
7. The container shall be sealed before keeping in the store.
8. Persons including the 'X'-ray tube operator should not expose themselves to direct beam of X-ray.
9. Even authorized persons should have shield to protect themselves from direct or scattered radiation.
10. The safety precautions and procedures shall be instructed to all the persons.
11. All the authorized persons who handle the X-Ray and Isotope equipment shall be kept informed of the harmful effect on human body and shall be utilized only for the minimum required period.
12. While handling such equipment, hands and body shall be kept away. Tongs and other suitable devices shall be used when handling the equipment.

**31.00 ELECTRICAL:**

1. All the electrical equipments like switches, starters, welding machines, motors and transformers shall be protected against weather conditions,
2. All the electrical connections shall be periodically checked by the authorized certified electrical supervisor.
3. Whenever electrical faults are noticed they must be immediately attended to.

4. All the portable lamps shall be suitable for 24V supply.
5. Operating the electrical equipments or activating the circuits with wet hands is forbidden.
6. Protective rubber gloves and rubber shoes shall be used before working on electrical lines.
7. Before switching any new electrical equipment, proper earthing shall be done. Effectiveness of earthing connection shall be checked periodically.
8. Direction of rotation shall be checked just after giving connection to welding machine motor, etc.
9. Indicating lamps shall be fixed on the provisional cubicles on different floors as well as on overhead crane live wires.
10. Whenever the supply fails in all the phases or in any one of the phase, all the electrical machinery shall be put off immediately (especially 3 phase motors and welding generators).
11. Repairs to electrical equipments or lines shall not be carried out unless the main switch is switched off and fuses are removed. A board with words 'DOES NOT SWITCH ON MEN AT WORK' shall be hung on the switch. Before commencing the repairs, the terminals shall be tested with a tester to ensure that the supply is off.
12. No unauthorized person shall switch on any switch or interfere with the electric circuit

### **DANGEROUS RADIATIONS**

#### **32.00 X-Rays:**

1. No X-Ray the tube operator or other worker shall deliberately expose himself to a direct beam of X-Rays.
2. All X-Ray tubes used shall be of self-protected shock-proof type
3. The protection of the tube shall be of full protective thickness
4. Any continuously-excited X-ray tube shall be provided with a load shutter of full protective thickness and so arranged that it can be operated and closed only from the control panel
5. The control panel of mobile X-Ray sets used in industry shall be placed and operated from behind fixed or temporary screening of adequate protective thickness

- 6 During X-Ray exposures all persons other than the control operator shall be:
  - a) Shielded from direct or scattered radiation by screening of adequate protective thickness.
  - b) Excluded from any area around the X-Ray tube and the article being radiographed be determined by competent authority in each particular case
7. The area as determined by the above paragraph shall be temporarily delimited by roping off or by other suitable fencing
8. Visible warning signs or audible signals or both shall be provided and operated immediately prior to and during radiographic exposures of X-Ray units
9. Wherever possible' the useful X-Ray beam from X.-Ray units shall be directed away from alt occupied spaces and the beam cross section limited to the smallest area necessary for work.

### **33.00 RADIOACTIVE SUBSTANCES:**

#### **33.01 GENERAL:**

1. The persons who are employed in the radiographic work shall be medically examined particularly for chest and blood analysis prior to .their employment.
2. They shall be medically examined periodically during their employment in radiographic work and workers found to be having the maximum permissible amount of radium in the body shall be removed forthwith from further exposure to radioactive substances and shall not return to work involving such exposure until medically advised that they are permissible.
3. All persons handling the radio-active substance shall be kept informed of the harmful effects on human body and shall handle only minimum quantities necessary for Work, remain in proximity to such substances only for the minimum time necessary and keep the hands and body as far away as possible from such substances by handling them with tongs or other suitable devices.
4. All persons shall be thoroughly instructed about the safety precautions and procedures.
5. Persons exposed to radioactive substance should have a high calcium diet.

#### **33.02 STORAGE & TRANSPORTATION:**

1. The isotope shall be sealed and kept in a store house specially built for this purpose.
2. The store house with the isotope shall be reliably protected from entry of unauthorized persons.

3. Sign boards shall be exhibited in the store house to forbid the entrance of unauthorized persons.
4. Only authorized persons shall be permitted to handle the isotopes or X-Ray equipments
5. The ampoule shall be transported to the place of work either by a wheel barrow 1 .5M long or by men with the help of rod keeping a minimum distance of one meter between the container and persons who carry it. It shall never be carried on shoulders.

**33.03 HANDLING:**

1. In field radiography protection can be obtained by distance alone. Hence steps must be taken to ensure that all the persons are far away from the radiation source to ensure safety.
2. To limit the exposure to other persons it is recommended to cordon off the area and exhibit warning sign boards.
3. The permissible dose for man to be exposed by radiation shall not be more than 0.5 per day.
4. Unauthorized persons shall not be allowed in the radiation area.
5. No person shall be permitted to handle radiation sources without wearing the film badge of the Atomic Energy Establishment or any other registering instrument such as Dosimeters etc.
6. As the radiation hazards are deleterious to health it is advisable to carryout the works during the night shift or when minimum number of persons is working around.

**LIST OF TOOLS AND PLANT**

The following tools and equipment but not limited to, are required for the installation and commissioning instrumentation & electrical work. The Contractor shall make them available for erection, testing and commissioning purposes, including all consumables likely to be used at his own cost at the time of mobilisation and get them certified by Engineer in charge.

SI. No. (1)	Description (2)
1.	Pipe bending machine (5mm to 25mm)
2.	Pipe; wrenches (6",8", 12")
3.	Screws spanners (7",8")
4.	Set of screw drivers
5.	Set of Allen keys (mm & inches)
6.	Set of spanners
7.	Set of needle files. (Round, triangular, square. half round and knife edge)
8.	Copper tube cutters
9.	Stainless steel tube cutter & flaming tool
10.	S.S. Tube bender
11.	Small size hacksaw & fraksaw
12.	Cutting pliers
13.	Nose pliers
14.	Insulation stripper
15.	Dry cable jointer
16.	Crimping tool for control & power cables
17.	Die set: 1/4", 1/2", 3/4", 1-1/2", 2", ET. NPT, M20x1, M20x1,5
18.	Tap set of the above sizes
19.	Drill bits
20.	Number punch
21.	Alphabet punch
22.	Embossing machine with cassettes (Numbers and alphabets)
23.	Portable drilling machine up to 1-1/2".
24.	Soldering gun
25.	Soldering iron

SI. No. (1)	Description (2)
26.	Multimeter- (a) Digital 3-1/2 digit (b) analog with Coment AC/DC. 0-10A & Voltage -1000V
27.	Avometer
28.	Megger 500V, 1000V, 2500V / 5kv Motorized
29.	Calibration kit for thermocouples RTDS
30.	Continuity tester
31.	Calibration kit for vibration equipment
32.	0-30 MA ammeter
33.	Standard gauge for pneumatic instrument calibration
34.	Manometer 0-2M of H2O
35.	Vacuum pump
36.	Standard pressure gauges 0-2.5 Kg/cm <sup>2</sup> , 0-100 Kg/cm <sup>2</sup> , 0-160 Kg/cm <sup>2</sup> , 0-250 Kg/cm <sup>2</sup> .
37.	Pneumatic calibrating kit
38.	Telephone headphones with accessories for cable testing etc.
39.	Hydraulic pump capable of generating 400 kg/cm <sup>2</sup> pressure
40.	Dead weight tester for pressure gauges calibration upto 400 kg/cm <sup>2</sup> range.
41.	Universal watch makers screw driver set
42.	Day welding and cutting set with all accessories
43.	Welding DC Generator Set with regulator etc, 2-
44.	Spring balance 0-2 Kg/cm
45.	Torque wrench 0-60 Kgm.
46.	Dual channel Oscilloscope
47.	Micro ohmmeter digital 0-200m ohm/0-10 ohms
48.	Phase Sequence meter
49.	Tong Tester: (a) 0- 300 amps AC (b) 0- 100 amps DC
50.	Three phase variac 0-1 OA, 415/450 V
51.	Single phase variac 0-250V, 10A
52.	HV Test kit 0-30KV DC
53.	Relay test kit with phase shifter

Note: The above mentioned tools should be procured in sufficient quantities.

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## ANNEXURE – I FINANCIAL VIABILITY

Page 1

Spec No 104

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1. Owner's capital in the business in case of Partnership, please mention percentage shares and amounts). Rs.
2. Quantum of business done during last three financial years
  - 1.
  - 2.
  - 3.
3. Value of fixed Assets of the business in last three years.
  - 1.
  - 2.
  - 3.
4. Guarantee limits (if any) enjoyed by them firm.
5. Over draft limits (if any) enjoyed by the firm.
6. Please enclose audited profit and loss account and Balance sheet for last 3 years (indicate No. of sheets).
7. Certificate from Scheduled Bank to prove Contractor's financial capacity to undertake the work duly indicating the financial limits the tenderer enjoys

**NOTE:** All the above documents should be duly certified by auditors/Bank as may be applicable.



**ANALYSIS IF SIMILAR JOBS EXECUTED  
IN PROGRESS**

**ANNEXURE - 2**

**Page  
No. 2**

**Spec 104**

Sno	Agency whom awarded	Location of Project	Capacity and Unit Nos.	Scope of work and Tonnage	Date of award	Contract value	% work completed and due date for completion	Date of completion if job is already over	No. of unskilled wrkers deployed at peak	No. of Engineers and supervisors deployed at peak	Details of Major T&P like cranes, Tractor trailers, Winches, Welding M/c. supplied		Consumables like by whom
											By Co ntractors	By other agency	
1	2	3	4	5	6	7	8	9	10	11	12	13	14

(SIGNATURE OF BIDDER)  
WITH STAMP





**(A) STATUS OF TOOLS & PLANTS**

**ANNEXURE - 4**

**Page  
No. 4**

**Spec 104**

Sno	NAME OF EQUIPMENT	Quantity owned	Registration No. where ever applicable	Documents enclosed for proof of ownership	Present location	Quantity proposed to be deployed for this job.

**(B) MONTHWISE MANPOWER DEVELOPMENT PLAN**

Sno.	Description of T & P	Months (Indicate No. to be deployed in each month)					
		1st	2nd	3rd	4th	5th	And so on

**SIGNATURE OF BIDDER  
WITH STAMP**



Spec No 104

**ANNEXURE – 5**  
**ANALYSIS OF UNIT RATE QUOTED**

Page 5 of 8

S. No.	Description	Percentage of the Unit rate quoted	Remarks
1.	Salary & Wages for Staff &- Workers		
2.	Consumables		
	a) Cases		
	b) Welding Electrodes		
	c) P .0 .L.		
	d) Others		
3.	Depreciation & Maintenance for T & P		
4.	Depreciation & Maintenance for other items		
5.	Establishment & Administration expenses of site		
6.	Overheads		
7.	Profit		

(SIGNATURE OF BIDDER)  
WITH STAMP



## ANNEXURE – 6 DECLARATION SHEET

Page 6 of 8

Spec No 104

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I, \_\_\_\_\_  
hereby certify that, all the information and data furnished by me with regard to this Tender Specification No. \_\_\_\_\_ are 'true and complete to the best of my knowledge. I have gone through the specification, conditions and stipulations in detail and agree to comply with the requirements and intent of specification.

I, further certify that I am the duly authorised representative of the under mentioned tenderer and a valid power of attorney to this effect is also enclosed.

Bidder's Name & Address

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Authorized representative's signature with name and address



**ANNEXURE – 7**  
**CHECK LIST AND SCHEDULE OF**  
**GENERAL PARTICULARS**

Spec No 104

**NOTE:** Tenderers are requested to fill in the following detail and no Column should be left blank.

1. Name & address of the tenderer
2. Telegraphic/Telex addresses
3. Phone No. (Office)
4. Name & Designation of the official of the tenderer to whom all the references shall be made
5. Tenderer's proposal No. & Date
6. Whether EMD submitted (By cash/bank draft/ by.....)
7. Validity of offer/rates quoted for 120 days from the date of opening of tender Yes/No
8. Financial Status as per (in the format Annexure ('1'))
9. Income tax clearance certificate as per clause 10.04 Yes/No
10. Details of experience as per in the format Annexure-2 Yes/No
11. Month wise & Category wise manpower deployment plan as per in the format Annexure: ('3') Yes/No
12. Attested copy of power of attorney. as per clause.5, 02 spcn. 101 Yes/No
13. Details about type of the firm as per clause 10. 20 spcn. 101 Yes/No



**ANNEXURE – 7**  
**CHECK LIST AND SCHEDULE OF**  
**GENERAL PARTICULARS**

Page 8 of 8

Spec No 104

- |     |   |        |
|-----|---|--------|
| 14. | Status of T & P & Month wise deployment plan as per (in the format Annexure '4' ) | Yes/No |
| 15. | Analysis of unit rate quoted as per (in the format Annexure 'E'5').               | Yes/No |
| 16. | Declaration sheet as per (in the format Annexure '6')                             | Yes/No |
| 17. | Labour License as per clause 10.21 Specification 101                              | Yes/No |
| 18. | Labour insurance as per clause 10.21 Specification 101                            | Yes/No |
| 19. | Provident Fund registration as per clause 10.21 specification 101                 | Yes/No |
| 20. | IBR Welders qualification certificate as per Clause 10.21 specification 101       | Yes/No |
| 21. | Electrical Inspectors license as per Clause 10.21 specification 101               | Yes/No |
| 22. | Bankers certificate as per clause 10.21 Specification 101                         | Yes/No |
| 23. | Balance sheets as per clause No.10.21 Specification 101                           | Yes/No |
| 24. | Organization staff chart as per clause 10.21, Specification 101                   | Yes/No |

Date:

SIGNATURE OF TENDERER  
SEAL

WITNESS

(SIGNATURE WITH FULL PARTICULARS)

 <b>Spec 105</b>	<b>ANNEXURE – 1</b> <b>CONTRACT AGREEMENT-1</b>	<b>Page</b> <b>1 of 3</b>
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Contract Agreement No: \_\_\_\_\_

Date: .....

**(To be executed non-judicial Stamp Paper of Rs.100.00)**

This agreement made this the \_\_\_\_\_ day (date) of \_\_\_\_\_  
 \_\_\_\_\_ month \_\_\_\_\_ (year)

between the Bharat Heavy Electrical Limited, Ramachandrapuram, Hyderabad-500032. A.P. having its Registered Office at New Delhi (herein after called the "Company" of the first part and M/s. \_\_\_\_\_

\_\_\_\_\_ Having its registered office at \_\_\_\_\_ (hereinafter called the 'Contractor') of the Second part.

Whereas the Company is desirous of getting the work of \_\_\_\_\_  
 \_\_\_\_\_ executed at \_\_\_\_\_ in \_\_\_\_\_  
 \_\_\_\_\_ (location) \_\_\_\_\_  
 \_\_\_\_\_ situated at about \_\_\_\_\_ Kms from \_\_\_\_\_  
 \_\_\_\_\_ (city) more particularly described in the appendices including drawings and specifications attached herewith.

Whereas the said Contractor has agreed to do the aforesaid work of the Company as per LOI rate a total cost of Rs. \_\_\_\_\_ (Rupees) \_\_\_\_\_  
 \_\_\_\_\_ only) per tonne subject to the conditions herein contained in these presents, Instructions to Tenderers, General Conditions and special conditions, schedules, appendices, letter of intent and the works shown upon the said drawings and specifications (herein after referred to as the said Contract) which form part of this Agreement.

Initial 50% security deposit paid vide \_\_\_\_\_  
 Rs. \_\_\_\_\_ (Rupees) \_\_\_\_\_ only) including EMD of Rs. \_\_\_\_\_ already deposited. And where as said contractor has agreed for deduction of 10% value of running bills for whole executed towards balance 50% security deposit of Rs. \_\_\_\_\_ (Rupees) \_\_\_\_\_ only) until the total amount so deducted plus the EMD already deposited will be equal to the prescribed security deposit.

	<b>ANNEXURE – 1</b> <b>CONTRACT AGREEMENT-1</b>	<b>Page</b> <b>2 of 3</b>
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Now These Present Witness that in consideration of the said contract, as also of Agreement of good and faithful service to be rendered and performed by the Contractor in the execution of the said work, subject to the stipulation hereinafter expressed.

That the said Contractor will perform the aforesaid work subject to the conditions contained in these presents Instructions to Tenderers, General and Special conditions of Contract and the contract documents attached herewith including the said schedule, specifications, appendices, letter of intent, drawings attached to the Agreement and also such other drawings and instructions as may from time to time be given by the Company. And that the said, Contract shall be deemed to have carefully examined the specifications and conditions of Contract, Appendices, Schedules, letter of Intent, Drawings etc., as aforesaid and also to have satisfied himself as to the nature and character of the work to be executed.

That the said Contractor shall carryout and complete the execution of the said work to the entire satisfaction of the Engineer of company within the agreed time schedule

That the company after proper checking of the bills submitted by the said Contractor will pay to him during the progress of the said work at the said Contract rates and agreed terms of payment, a sum as determined by the company in respect of the work executed by the Contractor .

That the contract shall come into force with retrospective effect from ....., the date on which the contractor has mobilized his men, materials, tools and tackles at site and certified so by the project/Resident manager/engineer .

That whenever under this contract or otherwise any sum of money shall be recoverable from or payable by the Contractor the same may be deducted in the manner as set out in the conditions of contract as aforesaid.

That all charges on account of Octroi, terminal and sales tax or other duties on materials obtained for the works shall be borne by the said Contractor.

That it is agreed between the parties that the Contractor, will ensure adherence to all statutory requirements under the appropriate State Rules of the Contract Labour (Regulations & Abolition) Act, 1970 in respect of Service conditions for the employment of Contract, Labour the Contractor also hereby undertakes to get himself licensed from the appropriate authority as a Contractor. It is

 <b>Spec 105</b>	<b>ANNEXURE – 1</b> <b>CONTRACT AGREEMENT-1</b>	<b>Page</b> <b>3 of 3</b>
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understood by the Contractor that for this agreement to be effective the prime conditions is his fulfilling the condition of being licensed as a contractor under the appropriate State legislation and the continuance of this agreement is subject to his sustained ensures of fulfillment of all statutory requirements, failing which the agreement is liable to immediate termination.

That it is agreed between the parties that the non-exercise of any of the powers conferred on the, authorities of the Company, will not in any manner constitute waiver of the conditions here to contained in these presents and the liability of the said contractor either of past or future compensation shall remain unaffected.

That the expression BHEL wherever occurring means THE BHARAT HEAVY ELECTRICALS LIMITED, Ramachandrapuram, Hyderabad-502 032 (Andhra Pradesh).

The documents here to attach, viz shall form part of this Agreement.

In witness where of the parties have respectively set their signatures in the presence of:

WITNESSES:

(With full address)

1.

2.

Date:

Signature of Contractor  
 (To be signed by a person holding valid  
 Power of Attorney of the Company)

WITNESSES:

1.

2.

**For and on behalf of**  
**BHARAT HEAVY ELECTRICALS LIMITED**

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**ANNEXURE – II**  
**CONTRACT AGREEMENT-II**

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Contract Agreement No.

Date.....

(To be executed non-judicial Stamp Paper of Rs.100.00)

This agreement made this the \_\_\_\_\_ (day & date) of (month) \_\_\_\_\_  
\_\_\_\_\_ (year) between Bharat Heavy Electricals Limited,  
Ramachandrapuram, Hyderabad-500032, A.P. having its Registered Office at New Delhi  
(herein after called the “Company” of the first part and M/s. \_\_\_\_\_

\_\_\_\_\_ having their registered office at \_\_\_\_\_ (hereinafter called the ‘Contractor’)  
of the Second part.

WHEREAS the Company is desirous of getting the work of \_\_\_\_\_  
\_\_\_\_\_ executed at \_\_\_\_\_  
in \_\_\_\_\_  
(location) \_\_\_\_\_ situated at about \_\_\_\_\_  
Kms from \_\_\_\_\_ (city) more particularly described in the appendices  
including drawings and specifications attached herewith.

WHEREAS the said Contractor has agreed to do the aforesaid work of the Company as  
per LOI rate the total cost of Rs. \_\_\_\_\_ (Rupees) \_\_\_\_\_  
\_\_\_\_\_ only) per tonne subject to the conditions herein contained in these  
presents, Instructions to Tenderers, (General Conditions and special conditions, schedules,  
appendices) letter of Intent and the work shown upon the said drawings and specifications  
(herein after referred to as the said Contract) which form part of this Agreement.

AND WHEREAS the said contractor has furnished a Bank Guarantee for a sum of Rs.  
\_\_\_\_\_ (Rupees \_\_\_\_\_ only)  
from M/s. \_\_\_\_\_

Bank valid up to \_\_\_\_\_ towards security deposit for the satisfactory  
completion and performance of the work and whereas the said Bank Guarantee has to be  
renewed by the Contractor \_\_\_\_\_ for the balance period of contract  
including guarantee period of twelve months reckoned from the date of successful  
commissioning and final acceptance of the Turbo set and in the event of his failure to do so the  
Contractor shall pay or accept recovery of the amount of Rs. \_\_\_\_\_  
(Rupees \_\_\_\_\_ only)

from the Bills forth with in one installment and it has further been agreed that the failure to  
renew the Bank Guarantee or failure to pay the aforesaid amount in the manner specified above  
shall constitute the breach of contract, and the Company reserves the right to take any legal  
action deemed fit for recovering the said sum of Rs. \_\_\_\_\_ (Rupees \_\_\_\_\_  
\_\_\_\_\_ only)

Which will be refunded to the Contractor on satisfactory completion of the guaranteed period.



## ANNEXURE – II CONTRACT AGREEMENT-II

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Spec 105

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NOW THESE PRESENT WITNESS that in consideration of the said contract, as also of Agreement of good and faithful service to be rendered and performed by the Contractor in the execution of the said work, subject to the stipulation hereinafter expressed.

THAT the said Contractor will perform the aforesaid work subject to the conditions contained in these presents, Instructions to Tenderers, General and Special conditions of Contract and the contract documents attached herewith including the said schedule, specifications, appendices, letter of intent, drawings attached to the agreement and also such other drawings and instructions as may from time to time be given by the Company. And that the said contractor shall be deemed to have carefully examined the specifications and conditions of contract, Appendices, Schedules, Letter of Intent, Drawings etc., as aforesaid and also to have satisfied himself as to the nature and character of the work to be executed.

THAT the said Contractor shall carry out and complete the execution of the said work to the entire satisfaction of the Engineer of the Company within the agreed time schedule.

THAT the Company after proper checking of the bills submitted by the said contractor will pay to him during the progress of the said work, at the said contract rates and agreed terms of payment, a sum as determined by the Company in respect of the work executed by the Contractor.

THAT the contract shall come into force with retrospective effect from \_\_\_\_\_ the date on which the Contractor has mobilized his men, materials, tools and tackles at the site and certified so by the Resident Manager / Resident Engineer.

THAT whenever under this contract or otherwise any sum of money shall be recoverable from or Payable by the Contractor the same may be deducted in the manner as set out in the conditions of contract as aforesaid.

THAT all charges on account of Octroi, terminal and sales tax or other duties on materials obtained for the works shall be borne by the said Contractor.

THAT it is agreed between the parties that the Contractor will ensure adherence to all statutory requirements under the appropriate State Rules of the Contractor Labour (Regulations & Abolition) Act, 1970 in respect of service conditions for the employment of Contract Labour. The Contractor also hereby undertakes to get himself licensed from the appropriate authority as a Contractor. It is understood by the Contractor that for this agreement to be effective the prime condition is his fulfilling the condition of being licensed as a contractor under the appropriate State Legislation and the continuance of this agreement is subject to his sustained assurance of fulfillment of all statutory requirements failing which the agreement is liable to immediate termination.

THAT it is agreed between the parties that the non-exercise of any of the powers conferred on the Authorities of the Company will not in any manner constitute waiver of the



**ANNEXURE – II**  
**CONTRACT AGREEMENT-II**

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conditions hereto contained in these presents and the liability of the said contractor either of past or future compensation shall remain unaffected.

THAT the expression BHEL wherever occurring means THE BHARAT HEAVY ELECTRICALS LIMITED, Ramachandrapuram, Hyderabad -500032 (Andhra Pradesh).

The documents hereto attached viz.,  
Shall form part of this Agreement.

In witness whereof the parties have respectively set their signatures in the presence of:

WITNESSES:

(With full address)

1.

2.

Date:

Signature of Contractor  
(To be signed by 'a person holding valid  
Power of Attorney of the Company)

WITNESSES:

1.

2.

For & on behalf of  
BHARAT HEAVY ELECTRICALS LIMITED

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**ANNEXURE – III**  
**GURANTEE TOWARDS SECURITY**  
**DEPOSIT**

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(To be executed on a non-judicial stamp paper of the value of Rs. 30/- )

This Deed of Guarantee made this \_\_\_\_\_ day of \_\_\_\_\_ one thousand nine hundred and Eighty \_\_\_\_\_ between \_\_\_\_\_ (Banks)

hereinafter called "the Guarantor" (which expression shall unless repugnant to the context or meaning thereof be deemed to include its successors and assigns) of the ONE PART and M/s. BHARAT HEAVY ELECTRICALS LIMITED (a Government of India Undertaking) a company incorporated under the companies Act, 1956, having its registered office at BHEL House, siri fort New Delhi -110049 through its Unit/Division at Ramachandrapuram HYDERABAD-500032'(AP.) hereinafter called the Company (which expression shall unless repugnant to the context or meaning thereof be deemed to include its successors and assigns) of the OTHER PART.

WHEREAS M/s. \_\_\_\_\_ (Hereinafter referred to as the contractor/Supplier) have entered into a contract bearing No. \_\_\_\_\_ dated \_\_\_\_\_ (hereinafter referred to as the contract ) for the erection and commissioning of \_\_\_\_\_ with in the company.

AND WHEREAS the contract interlaid provides that the contractor/ Supplier shall furnish to the Company a sum of Rs. \_\_\_\_\_ (Rupees \_\_\_\_\_) towards Security deposit for due and faithful performance of the contract in the form and manner specified therein.

AND WHEREAS the contractor/Supplier has approached the Guarantor and in consideration of the arrangement arrived at between the contractor/ Supplier and the Guarantor, the Guarantor has agreed to give the guarantee as hereinafter mentioned in favour of the company.

NOW 'THIS DEED WITNESSES AS FOLLOWS:

The Guarantor do hereby guarantee to the company the due and faithful Performance, observances or discharge or the contract by the contractor/ Supplier and further unconditionally and irrevocably undertake to pay to the company without demur and merely on a demand to the extent of Rs \_\_\_\_\_ (Rupees \_\_\_\_\_) and claim made by the company on them for any loss, damage, costs, charges and expenses caused to or suffered by the company by reason of the contractor/ Supplier making any default in the performance observance or discharge of the terms, conditions, stipulations or undertakings or anyone or them as contained in the contract.

The decision of the Company whether any default has occurred or has been committed by the Contractor/Supplier in the performance, observance or discharge of any of the terms, conditions, stipulations or undertakings or anyone of them as contained in the Contract any/or as to the extent of loss, damage, costs, charges and expenses caused to or suffered by the Company by reason of the Contractor /Supplier making any default in the performance observance or discharge of any of the terms, conditions, stipulations or undertakings or any one of them shall



**ANNEXURE – III**  
**GURANTEE TOWARDS SECURITY**  
**DEPOSIT**

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be conclusive and binding on the Guarantor irrespective of the fact whether the Contractor/Supplier admits or denies the default or questions the correctness of any demand made by the Company in Any Court, Tribunal or Arbitration proceedings or before any other Authority.

The Company shall have the fullest liberty without affecting in any way the liability of the Guarantor under this Guarantee, from time to time to vary any of the terms and conditions of the Contract or extend time of performance by the Contractor/Supplier or to postpone for any time and from time to time any of the powers exercisable by it against the Contractor/Supplier and either to enforce or forbear from enforcing any of the terms and conditions governing the contract or securities available to the company and the Guarantor shall not be released from its liability under these presents by any exercise by the Company of the liberty with reference to the matters aforesaid or by reason of time being given to the Contractor/Supplier or any other forbearance, act or omission on the part of the Company or any indulgency by the Company to the Contractor/ Supplier or of any other matter or thing whatsoever which under the law relating to, sureties, would, but for this provision, have the effect of so releasing the Guarantor from its liability under this Guarantee.

The guarantor further agrees that the Guarantee herein contained shall remain In full force arid effect during the period that would be taken for the performance of the Contract and its claims satisfied or discharged and till the company certified that the terms and conditions of the Contract have been fully and properly carried out by the Contractor/Supplier and accordingly discharges this Guarantee, subject, however, that the Company shall have no claim under this Guarantee after \_\_\_\_\_ Years from the date of completion of the contract as the case may be, unless a notice of the claim under this Guarantee has been served on the Guarantor before the expiry of the said period in which case the same shall be enforceable against the Guarantor notwithstanding the fact that the same is enforced after the expiry of the said period.

The Guarantor undertakes not to revoke this Guarantee during the period it is in force except with the previous consent of the Company in writing, and agree that any liquidation or winding up or insolvency or dissolution or any change in the constitution of the Contractor/Supplier or the Guarantor shall not discharge the Guarantor's liability hereunder.

It shall not be necessary for the Company to proceed against the Contractor / Supplier before proceeding against the Guarantor and the Guarantee herein contained shall be enforceable against them notwithstanding any security which the Company may have obtained or obtain from the Contractor/supplier shall at the time when proceedings are taken against the Guarantor hereunder be outstanding Or unrealized.

The Guarantor hereby declares that it has power to execute this Guarantee under its Memorandum and Articles of Association and the executant has full powers to do so on its behalf under the power at Attorney \_\_\_\_\_ granted to him by the proper authorities of the Guarantor.



**ANNEXURE – III**  
**GURANTEE TOWARDS SECURITY**  
**DEPOSIT**

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**Spec 105**

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IN WITNESS, whereof the \_\_\_\_\_ (Bank) and M/s. Bharat Heavy Electricals Limited have hereunto set and subscribed their respective hands the day, month and year first above written.

SIGNED FOR AND ON BEHALF OF THE BANK

WITNESSES

1.

2.

Signed For And On Behalf Of  
BHARAT HEAVY ELECTRICALS LIMITED

WITNESSES

1.

2.

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**ANNEXURE – IV**  
**PERFORMANCE BANK GURANTEE**

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Spec No 105

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(TO BE STAMPED IN ACCORDANCE WITH STAMP ACT)

This Deed of Guarantee made this \_\_\_\_\_ day of \_\_\_\_\_ one thousand nine hundred and Eighty \_\_\_\_\_ between \_\_\_\_\_ (Bank) hereinafter called "the Guarantor" (which expression shall unless repugnant to the context or meaning thereof be deemed to include its successors and assigns) of the ONE PART and M/s. BHARAT HEAVY ELECTRICALS LIMITED (a Government of India Undertaking) a company incorporated under the companies Act, 1956, having its registered office at BHEL house, siri fort New Delhi. 110049 through its Unit/Division at Ramachandrapuram HYDERAESAD-500032 (AP.) hereinafter called the Company (which expression shall unless repugnant to the context or meaning thereof be deemed to include its successors and assigns) of the OTHER PART.

WHEREAS M/s. \_\_\_\_\_ (Hereinafter referred to as the contractor/Supplier) have entered into a contract bearing No. \_\_\_\_\_ Dated \_\_\_\_\_ (hereinafter referred to as the contract) for the erection and commissioning of \_\_\_\_\_ with in the company.

AND WHEREAS the contract interalia provides that the contractor Supplier shall furnish to the Company a sum of Rs. \_\_\_\_\_ (Rupees) \_\_\_\_\_) towards Security deposit for due and faithful performance of the contract in the form and manner specified therein.

AND WHEREAS the contractor/Supplier has approached the Guarantor and in consideration of the arrangement arrived at between the contractor/ Supplier and the Guarantor the Guarantor has agreed to give the guarantee as hereinafter mentioned in favour of the company.

NOW THIS DEED WITNESSES AS FOLLOWS:

The Guarantor do hereby guarantee to the company the due and faithful performance, observances or discharge or the contract by the contractor/ Supplier and further unconditionally and irrevocably undertake to pay to the company without demur and merely on a demand to the extent of Rs \_\_\_\_\_ (Rupees \_\_\_\_\_) and claim made by the company on them for any loss. damage, costs, charges and expenses caused to or suffered by the company by reason of the contractor / Supplier making any default in the performance observance or discharge of the terms, conditions, stipulations, undertakings or anyone or them as contained in the contract.



## ANNEXURE – IV PERFORMANCE BANK GUARANTEE

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Spec No 105

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The decision of the Company whether any default has occurred or has been committed by the Contractor/Supplier in the performance, conditions, stipulations or undertakings or any of the terms, conditions, stipulations, or undertakings or any of them contained in the contract any/or as to the extent of loss, damage, costs, charges and expenses caused to or suffered by the Company by reason of the Contractor/Supplier making any default in the performance observance or discharge of any of the terms, conditions, stipulations, or undertakings or any one of them shall be conclusive and binding on the Guarantor irrespective of the fact whether the Contractor/Supplier admits or denies the default or questions the correctness of any demand made by the Company in Any Court, Tribunal or Arbitration proceedings or before any other Authority.

The Company shall have the fullest liberty without affecting any way the liability of the Guarantor under this Guarantee, from time to time to vary any of the terms and conditions of the Contract or extend time of performance by the contractor/supplier or to postpone for any time and from time to time any of the powers exercisable by it against the contractor/Supplier and either to enforce or forbear from enforcing any of the terms and conditions governing the contract or securities available to the company and the Guarantor shall not be released from its liability under these presents by any exercise by the company of the liberty with reference to the matters aforesaid or by reason of time being given to the contractor/Supplier or any other forbearance, act or omission on the part of the company or any indulgency by the Company to the Contractor/Supplier of any other matter or thing whatsoever which under the law relating to sureties, would but for this provision, have the effect of so releasing the Guarantor from its liability under this Guarantee.

The guarantor further agrees that the Guarantee herein contained shall remain in full force and effect during the period that would be taken for the performance of the contract and its claims satisfied or discharged and till the company certified that the terms and conditions of the contract have been of the Contract have been fully and properly carried out by the Contractor / Supplier and accordingly discharge this guarantee, subject, however that the company shall have no claim under this Guarantee after \_\_\_\_\_Years from the date of the completion of the contract as the case may be, unless a notice of the claim under this Guarantee has been served on the Guarantor before the expiry of the said period in which case the same shall be enforceable against the Guarantor notwithstanding the fact that the same is enforced after the expiry of the said period.

The Guarantor undertakes not to revoke this Guarantee during the period it is in for expect wit the pervious consent of the company in writing and agree that any liquidation or winding up or insolvency or dissolution or any change in the constitution of the Contractor/Supplier or the Guarantor shall not discharge the Guarantor's liability hereunder.



**ANNEXURE – IV**  
**PERFORMANCE BANK GURANTEE**

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Spec No 105

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It shall not be necessary for the Company to proceed against the Contractor/Supplier before proceeding against the Guarantor and the Guarantee herein contained shall be enforceable against them notwithstanding any security which the Company may have obtained or obtain from the Contractor/supplier shall at the time when proceedings are taken against the Guarantor hereunder be outstanding or unrealized.

The Guarantor hereby declares that it has power to execute this Guarantee under its Memorandum and Articles of Association and the executant has full powers to do so on its behalf under the power at Attorney dated \_\_\_\_\_ granted to him by the proper authorities of the Guarantor.

IN WITNESS, whereof the \_\_\_\_\_ (Bank) and M/s. Bharat Heavy Electricals Limited have hereunto set and subscribed their respective hands the day, month and year first above written.

WITNESSES

- 1.
- 2.

SIGNED FOR AND ON BEHALF OF THE BANK

- 1.
- 2.

SIGNED FOR AND ON BEHALF OF  
BHARAT HEAVY ELECTRICALS LIMITED